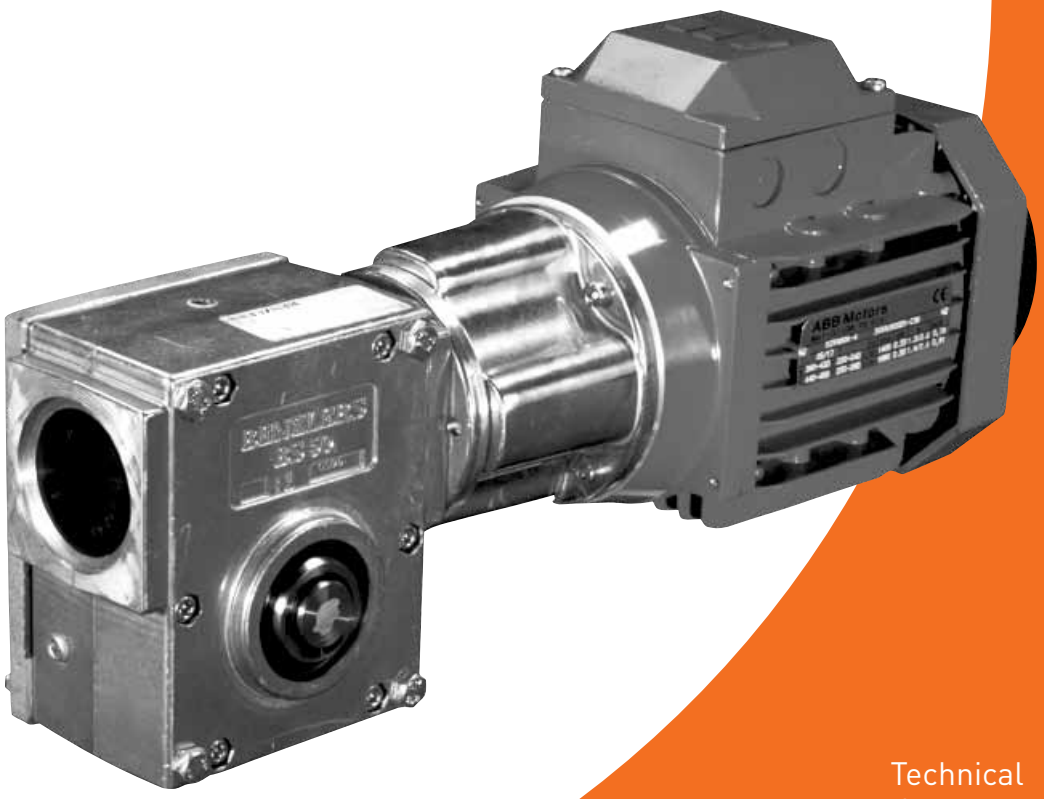
benzlers

with you at every turn

Series BS Compact Worm Gear

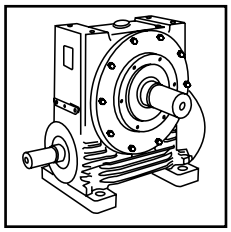


Technical
Up to - 4kW / 315 Nm

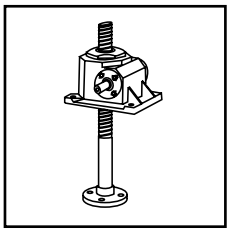
Worm Gearbox
CBS-2.00GB1211

PRODUCTS IN THE RANGE

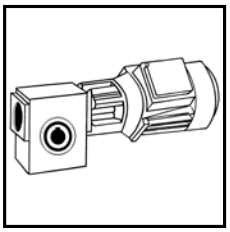
Serving an entire spectrum of mechanical drive applications from food, energy, mining and metal; to automotive, aerospace and marine propulsion, we are here to make a positive difference to the supply of drive solutions.



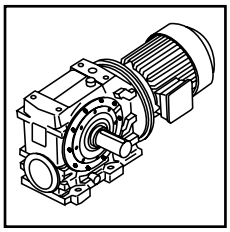
Series A
Worm Gear units and geared motors in single & double reduction types



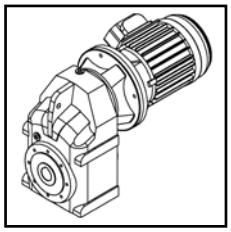
Series BD
Screwjack worm gear unit



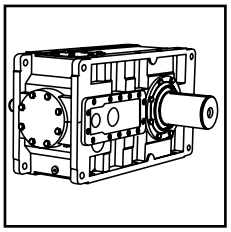
Series BS
Worm gear unit



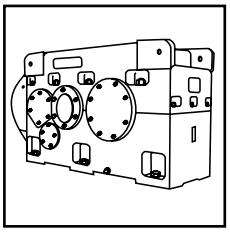
Series C
Right angle drive helical worm geared motors & reducers



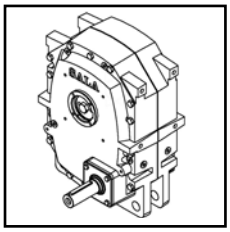
Series F
Parallel angle helical bevel helical geared motors & reducers



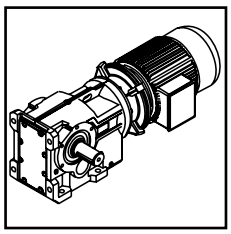
Series G
Helical parallel shaft & bevel helical right angle drive gear units



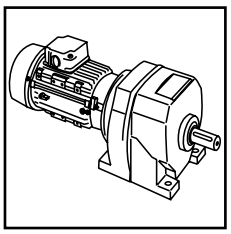
Series H
Large helical parallel shaft & bevel helical right angle drive units



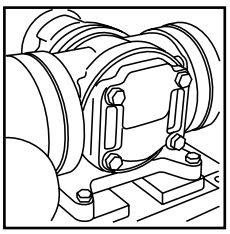
Series J
Shaft mounted helical speed reducers



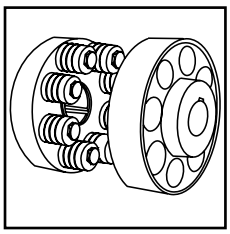
Series K
Right angle helical bevel helical geared motors & reducers



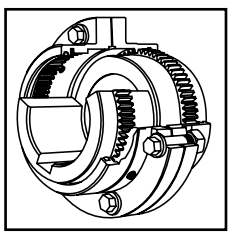
Series M
In-line helical geared motors & reducers



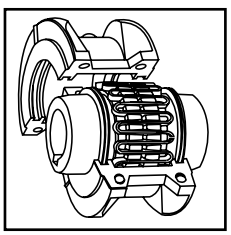
Roloid Gear Pump
Lubrication and fluid transportation pump



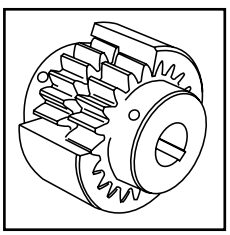
Series X
Cone Ring
Pin and bush elastomer coupling



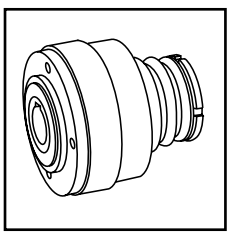
Series X
Gear
Torsionally rigid, high torque coupling



Series X
Grid
Double flexing steel grid coupling



Series X
Nylicon
Gear coupling with nylon sleeve



Series X
Torque Limiter
Overload protection device

We offer a wide range of repair services and many years experience of repairing demanding and highly critical transmissions in numerous industries.

We can create custom engineered transmission solutions of any size and configuration.

ATEX
Compliance Assured

Total compliance with the ATEX Directive safeguarding the use of industrial equipment in potentially explosive atmospheres is assured for users of our geared products.

Certification is available for standard gearboxes and geared motors with badging displaying the CE Mark and the Ex mark, name and location of the manufacturer, designation of series or type, serial number, year of manufacture, Ex symbol and equipment group/category.

ATEX directive 94/9/EC (also known as ATEX 95 or ATEX 100A) and the CE Marking Directive are enforced in all EC member states. Compliance is compulsory for designers, manufacturers or suppliers of electrical and non-electrical equipment for use in potentially explosive atmospheres created by the presence of flammable gases, vapours, mists or dusts.

Ex compliant standard gearboxes can be supplied against Groups 2 or 3 for surface industries in designated hazardous location Zones 1 and 2 for gases, vapours and mists; and in Zones 21 and 22 for dusts.

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Mounting positions 8

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Worm Gears

Power ratings - Output speeds 31 - 37

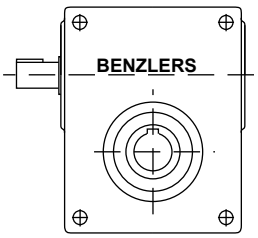
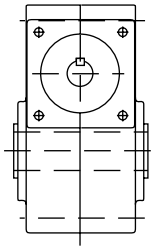
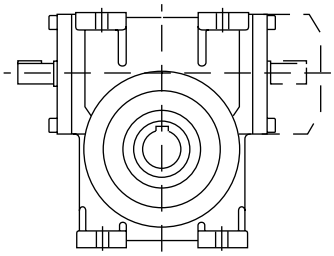
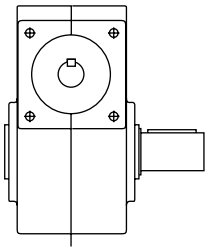
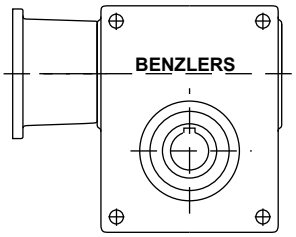
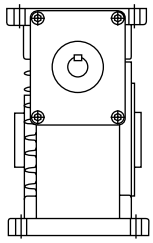
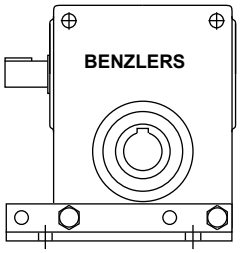
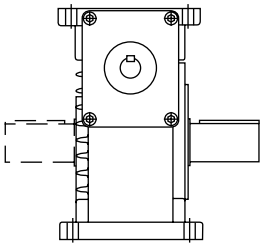
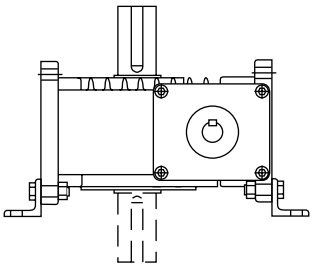
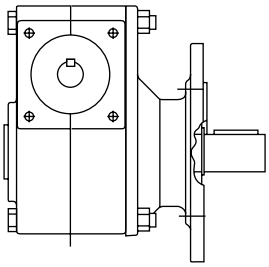
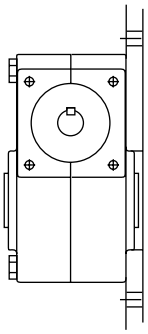
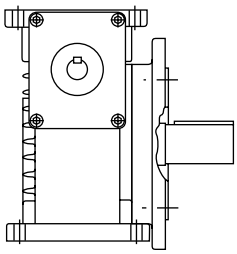
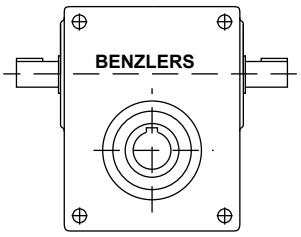
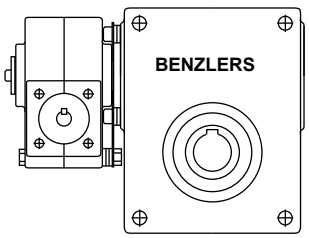
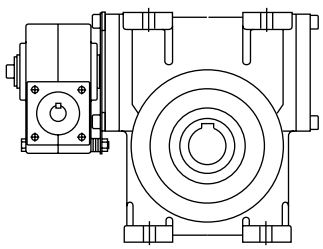
Dimensions 38 - 47

Gear with Environmental classification 48 - 49

Mounting 51

Questionnaire 52

THE PROGRAMME

BS 40-71  Single input shaft	**BS 40-71**  Hollow shaft	**BS 40-71**  Single input shaft
BS 40-71  Output shaft	**BS 40-71**  Motoflange	**BS 40-71**  Hollow shaft
BS 40-71  Feet	**BS 40-71**  Feet	**BS 40-71**  Horizontal
BS 40-71  Output flange	**BS 40-71**  Bolt the gear to a wall or foundation without feet or flange	**BS 40-71**  Output flange
BS 40-71  Double input shaft	**BS 40-71**  Double worm gear	**BS 40-71**  Double worm gear

TECHNICAL INFORMATION

Benzler worm gears BS 40-71 have a symmetrical gear-housing manufactured in aluminium. BS 88 and 112 have a gearhousing of cast-iron.

The worm wheel is made of centrifugal cast tinbronze and the worm screw is case-hardened and ground.

All motor connections are according to IEC-standard and for BS 40-112 with elastic coupling. This means the following advantages:

- The worm screw is mounted with two separate bearings and are not connected with the motor bearings. This means longer lifetime and a smoother drive..
- Soft start and stop with elastic coupling for size 40-112.
- No oil leakage in to the motor.
- Possibility to change motor without dismounting the gear..
- Any type of motor with IEC-flange can be used..

The worm geared motor is available for mounting on a base, flange or torque arm and can be installed in any position.

The gear can be combined with Benzlers' remaining range of helical and worm gears to provide very low output speeds. All data given in this catalogue applies to ABB standard motors and Benzlers brake motors.

Motorflanges

The motorflanges up to IEC-size 112 are made of aluminium and are available in B5 and B14, larger motorflanges are made of cast-iron and available in B5. A finished bore shaft coupling is always delivered together with the motorflange.

Feet

The feet can be mounted without modification.

Output shaft

Single or double output shaft can be mounted into the hollow shaft. The output shafts are locked into position with keys and retaining rings. BS 88-112 has as standard execution, a single output shaft or a hollow shaft.

Output flange

An output flange can easily be mounted on to the gear. The BS 40-71 gear casing can also be mounted onto a wall or foundation and bolted through the 4 bolt holes in the gear casing.

Torque arm bracket

The hollow shaft gearboxes can be supplied with torque arm bracket and torque arm.

Fan

BS 88/112 have fan as an option.

Painting

BS40-71 is normally delivered without painting. BS 40-71 can be delivered according to environmental classification M2-M3, see page 58-59.

BS88-112 is normally delivered with standardpaint, which is an alkyd paint in Benzler blue colour (RAL5015).

SELECTION OF GEARS AND GEARMOTORS

Power and torque ratings for gears on page 40-47 apply to service factor 1.0. Service factor for geared motors can be found after the output speeds. Service factor 1.0 is valid for continous operation 8 hours/ day without shocks and with 10-200 starts per hour. The inertia of the driven machine is less than 20% of the electric motor. Occasional shock loads may not exceed 1.8 times the gear rating at service factor 1.0.

Definition of sizes

1. Determine the demand power or torque, Pe or T2b ratio (i) or output speed (n2).
2. Based on type of load/driven machine, operating hours/day and number of starts/hour, select service factor fb (page 6-7).
3. Calculate $T_2 \geq T_{2b} \times f_b$.
4. Choose gear on page 40-47 according to following: $T_2 \geq T_{2b} \times f_b$ at required ratio (i) or speed (n2).
   Note the efficiency.
   For example BS40 ratio 6,67:1, code A
   η = 86% at n1 = 1430 rpm.
5. Calculate $P_1 = P_e \times f_b \times \frac{1}{\eta}$
   Choose a size larger motor Pm ≥ P1
   For example $P_1 \geq 0{,}42$ kW choose 0,55 kW.
6. Choose a worm gear motor on pages 12-24.
   For example BS40A with a motor size 80A4.
7. Check that occasional shock loads do not exceed 1.8 times the gear rating at service factor 1.0.
   $T_{2max} \geq T_2 \times 1{,}8$
8. Check that the thrust and overhung loads are not exceeded.
9. Check that maximum input speeds and thermal ratings are not exceeded.
10. For conditions other than above described, for instance extreme environments, high inertia systems or other, please contact our application engineers

Formulas:

$$T_{2b} = \frac{Pe \times 9550}{n2} \quad \text{(Nm)}$$

$$T_2 \geq T_{2b} \times f_b \quad \text{(Nm)}$$

$$P_1 = P_e \times f_b \times \frac{1}{\eta} \quad \text{(kW)}$$

$$P_m \geq P_1 \quad \text{(kW)}$$

$$T_{2max} \geq T_2 \times 1{,}8 \quad \text{(Nm)}$$

$$J_{e,\,red} = J_e \times \left(\frac{n2}{n_1}\right)^2 \quad (kgm^2)$$

T_2 = Output torque rating, Nm page 12-24, 40-47)
T_{2b} = Demand torque, Nm
T_{2max} = Occasional maximum torque, Nm
P_1 = Demand input power, kW
P_e = Demand power driven machine, kW
P_m = Motor power
n_1 = Input speed, rpm
n_2 = Output speed, rpm
f_b = Service factor
η = Efficiency of the gear
$J_{e,\,red}$ = Reduced inertia, kgm^2
J_e = Inertia driven machine, kgm^2
J_m = Inertia motor, kgm^2

Load classification	Description Moment of inertia	Example
I	$J_{e,\,red} \leq 0.2 \times J_m$ Machines with uniform load and no shocks	Uniform loaded conveyors and elevators. Centrifugal pumps and fans. Agitators and mixers for liquids and semiliquids without solid particles.
I a	$J_{e,\,red} \leq J_m$ Machines with small shocks and small variations in load	Larger conveyors. Reciprocating pumps with 3 or more cylinders. Agitators and mixers for media with high viscosity and/or solid particles.
II	$J_{e,\,red} \leq 3 \times J_m$ Machines with moderate shocks and variable load	Larger conveyors. Reciprocating pumps with 3 or more cylinders. Agitators and mixers for media with high viscosity and/or solid particles
III	$J_{e,\,red} \leq 10 \times J_m$ Machines with very heavy shocks and large masses to be accelerated	Heavy agitators and mixers. Reciprocating pumps with 1 or 2 cylinders. Crushers, mills and presses. Vibrators and shakers

SELECTION OF GEARS AND GEARMOTORS

Service factors

Table 1. Service factor f_b

Daily operations in hours	4 hours			8 hours			16 hours			24 hours		
Starts per hour	<10	10-200	>200	<10	10-200	>200	<10	10-200	>200	<10	10-200	>200
Load classification												
I	0.8	0.9	1.0	0.9	1.0	1.1	1.1	1.2	1.3	1.3	1.4	1.5
Ia	1.1	1.2	1.3	1.1	1.3	1.5	1.3	1.5	1.6	1.4	1.6	1.8
II	1.3	1.4	1.6	1.3	1.6	1.8	1.4	1.7	1.9	1.5	1.8	2.0
III	1.5	1.6	1.8	1.6	1.8	2.0	1.7	1.9	2.1	1.8	2.0	2.2

Table 2. Ambient temperature factor f_t

For other ambient temperatures then 20° C, always multiply the thermal rating with the following factors.

°C Celsius	-40	-30	-20	-10	+/- 0	10	20	30	40	50
f_t	1.80	1.67	1.53	1.40	1.27	1.13	1.00	0.87	0.73	0.60

Table 3. Fan factor f_f

If the gearbox has no fan and the motor is not directly flanged to the gearbox, multiply the thermal rating with the following factors.

Input speed n1 (rpm)	10	100	300	750	1000	1500	3000
f_f	1	0.95	0.74	0.63	0.65	0.69	0.77

Control Points

The forces allowed on the gear shafts are determined by bearing life and strength on gear shafts and housing. Radial forces at no thrust loads.In the power ratings page 12-24 max. allowed radial force on output shaft is given for each output speed. The value is only valid if the force is applied at the centre of the output shaft.If the force is applied at another position the allowed radial force is given by the following:

Radial Forces

Bearing life: $F_{r,x} = \frac{a}{(f + x)} F_{r2}$

Strength on shaft $F_{r,x} = \frac{c}{x} F_{r2}$

Strength on gear housing: $F_{r,x} = \frac{d}{(g + x)} F_{r2max}$

$F_{r,x}$ = Max. radial force (N)

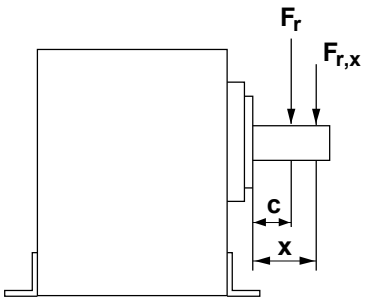
F_{r2} = Radial force acc to power ratings (N).

F_{r2max} = Upper limit, for radial force. Can not be exceeded (N)

a, d, f, g = Internal measures (mm)

x = Distance to radial force (mm)

c = Half shaft length (mm)



Type/Size	a	c	d	f	g	F_{r2max} (N)
40	90.5	18	101.5	72.5	83.5	2 000
50	96.5	21	110.0	75.5	89.0	2 700
63	107.0	29	122.0	78.0	93.0	4 000
71	127.5	29	142.5	98.5	113.5	5 000
88	152.5	41	181.0	111.5	140.0	10 000
112	175.0	41	210.5	134.0	169.5	15 000

SELECTION OF GEARS AND GEARMOTORS

Overhung load

If a sprocket, gear wheel or pulley is mounted on a shaft, a load check must be made. The overhung load in middle of the shaft may not exceed values shown in tables below. For calculation of minimum permissible diameter the following formula should be used.

$$D_{min} = \frac{2000 \times T_{2b} \times f_e \times f_b}{F_{r2}} \quad mm$$

T_{2b} = Torque required (Nm)

$$T_{2b} = \frac{P_e \times 9\,550}{n_2} \quad Nm$$

P_e = Power kW

n_2 = Output speed (rpm)

F_{r2} = Permissible overhung load (N)

f_b = Service factor (tables page 7)

f_e = 1.10 for sprockets

= 1.30 for gearwheels

= 1.50 for pulleys

D_{min} = Minimum permissible diameter (mm)

Max overhung load in the middle of input shaft (N)

Gear	Ratio													
Fr1	A	B	C	D	E	F	Fx	G	H	I	J	K	L	M
BS 40	180	135	100	95	80	70	-	50	45	45	40	30	-	-
50	215	190	155	115	100	80	70	65	55	55	40	-	-	-
63	385	305	255	210	165	155	125	115	100	100	75	45	-	-
71	400	350	285	240	180	150	-	115	100	100	60	45	-	-
88	925	635	470	405	335	305	-	235	200	200	190	145	100	65
112	1375	930	740	580	505	425	-	340	295	295	255	160	125	105

Max thrust load on output shaft (N)

Gear	Ratio													
	A	B	C	D	E	F	Fx	G	H	I	J	K	L	M
40	2000	2000	2000	2000	2000	2000	-	2000	2000	2000	2000	2000	-	-
50	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500	2500	-	-	-
63	3500	3500	3500	3500	3500	3500	3500	3500	3500	3500	3500	3500	-	-
71	4500	4500	4500	4500	4500	4500	-	4500	4500	4500	4500	4500	-	-
88	7800	10000	10000	10000	10000	10000	-	10000	10000	-	10000	10000	10000	10000
112	10400	14700	15000	15000	15000	15000	-	15000	15000	-	15000	15000	15000	15000

Reversing

Dynamic self locking means that a force applied on the output shaft of the gear can not continue to drive the gear when the motor has been stopped.

Dynamic self locking is only possible at very high ratios and low output speeds. None of the worm gears produced by BENZLERS is dynamic totally self locking.

Static self locking means that a force applied on the output shaft of the gear can not start a movement.

When driving loads with high inertia care must be taken to achieve a braking time long enough to prevent overload on the gear.

When a worm gear is used in an application with short braking time a worm gear that is “dynamically reversible” is normally the best selection.

Information regarding lead angle for BENZLERS worm gears are given on the following page.

Reversing as a function of the lead angle

γ	
≥25°	Total reversing
12° - 25°	Statically reversible
8° - 12°	Variable static self locking Quick return in case of vibrations Dynamically reversible
5° - 8°	Statically self locking Return in case of vibrations Scant dynamic reversing
3°- 5°	Statically self locking Slow movement return in case of vibrations. Low dynamic reversing
1°- 3°	Statically self locking No return Low dynamic reversingγγ

SELECTION OF GEARS AND GEARMOTORS

Benzlers Worm gear BS, Wormwheel and Wormscrew data

i = Ratio
γ = Lead angle
z = Starts of worm shaft
m = Module
ηs = Starting efficiency
η = Running efficiency n1=1430 rpm

	i	γ	z	m	ηs	η
BS 40	6.67 A	15.52	3	2.5	60	86
	10 B	16.70	3	2	62	85
	15 C	11.31	2	2	53	79
	20 D	8.53	1	3	47	75
	24 E	7.13	1	2.5	43	71
	30 F	5.71	1	2	37	67
	40 G	4.02	1	1.45	30	59
	48 H	3.58	1	1.25	27	56
	60 I	2.86	1	1	23	49
	70 J	3.03	1	0.9	24	44
	84 K	2.53	1	0.75	21	36
BS 50	8 A	17.82	3	3	63	88
	10.5 B	15.07	2	3.5	60	87
	14 C	12.19	2	2.7	55	84
	21 D	7.67	1	3.5	44	77
	24 E	7.07	1	3	39	74
	32 F	5.71	1	2.4	37	71
	37 FX	4.40	1	2	32	66
	42 G	4.29	1	1.8	31	65
	54 H	3 34	1	1.4	26	59
	64 I	2.99	1	1.2	24	55
	80 J	2.86	1	1	23	49
BS 63	7.75 A	18.43	4	3	64	90
	11 B	17.82	3	3	63	88
	14 C	15.07	2	3.5	60	87
	18 D	10.20	2	2.7	51	83
	24.5 E	9 93	2	2.1	50	81
	29 F	7.67	1	3 5	44	77
	37 FX	4 47	1	2.5	32	70
	43 G	5 71	1	2.4	37	71
	51 H	4.76	1	2	33	67
	57 I	4.29	1	1.8	31	65
	73 J	3.34	1	1.4	26	59
	104 K	2.60	1	1	22	46

	i	γ	z	m	ηs	η
BS 71	7.5 A	18.29	4	3.5	64	92
	9.33 B	19.98	3	4	65	91
	12 C	14.04	3	3	58	88
	16 D	12.34	2	3.5	55	87
	21 E	10.20	2	2.7	51	84
	28 F	6.91	1	4	42	79
	37 G	6.12	1	3	39	76
	48 H	4.73	1	2.4	33	71
	63 1	3.55	1	1.8	27	65
	82 J	2.86	1	1.4	23	58
	100 K	2.99	1	1.2	24	54
BS 88	7.25 A	21.80	4	4.5	67	94
	11.75 B	18.43	4	3	64	91
	15.67 C	14.04	3	3	58	89
	19.50 D	9.93	2	3.5	50	87
	23.50 E	9.46	2	3	49	85
	29 F	5.71	1	4.5	38	80
	39 G	5.00	1	3.5	34	77
	47 H	4.76	1	3	33	75
	58 J	4.47	1	2.5	32	72
	71 K	3.37	1	2	26	67
	82 L	3.55	1	1.8	27	66
	106 M	2.86	1	1.4	23	57
BS 112	7 A	22.48	4	6	68	94
	11.5 B	20.85	4	4	66	93
	15.3 C	15.95	3	4	61	91
	19.5 D	11.31	2	4.5	54	88
	23 E	10.78	2	4	52	88
	28 F	5.91	1	6	39	83
	39 G	5.71	1	4.5	38	80
	46 H	5.44	1	4	36	79
	63 J	4.76	1	3	33	75
	76 K	4.21	1	2.5	31	71
	95 L	3.37	1	2	26	66
	108 M	2 95	1	1.75	24	61

Efficiency

The efficiency of the gear has to be considered when a worm gear or a worm geared motor is chosen. For intermittent duties it is necessary to increase the motor power to be able to compensate for the low efficiency during start.

Also consider that the highest efficiency is reached after run-in period and under continuous duty.

All values given in the catalogue are only valid for a gear after running-in period under continuous duty with service factor 1.

If the gear is driven from the output shaft the back driving efficiency is calculated as follows:

$$\eta^{-} = 2 - \frac{1}{\eta}$$

n1, max	40	50	63	71	88	112i<60:1	112i>60:1
rpm	6000	5500	5000	4500	4000	3000	3500

QUESTIONAIRE

To specify a drive precisely certain data are essential. The most important questions are listed in the table below. If you do not have the required data available in this form, we advice you to use a technical handbook or other suitable documentation. Should you have any question, please do not hesitate to contact us, Benzlers specialists will be pleased to assist you.

Load designation

Output power (kW): P_e at n_{max} at n_{min}

Output speed (RPM): ne_{max} ne_{min}

Output torque (Nm): T_e at n_{max} at n_{min}

Overhung load (N): F_{r2e} at output shaft at input shaft

Axial thrust load (N): F_{a2e} at output shaft at input shaft

(away + / towards -)

Moment of inertia (kgm^2): at output shaft at input shaft

Unit type and mounting position (see page 11)

Motor
Enclosure IP

Operating voltage motor (V) brake (V) frequency (Hz)

Brake torque (Nm)

Ambient factors
Ambient temperature (°C)

Load cycle / Duty cycle S / % ED

Starting frequency (1/h)

Gears and geared motors are described by a code consisting of 10 positions. Positions that aren't used are left empty. Additional information is written clearly.
Example of such information is:
Output speed, Motor power
Connecting voltage for motor and brake (if used)
Type of motor at specific request
All nonstandard executions that are not described in this catalogue.

Example on ordering text: (explanations, see page 11):

Gear						Motor			
1	**2**	**3**	**4**	**5**	**6**	**7**	**8**	**9**	**10**
BS	**40**	**A**	**2,0H, M=115**	**-**	**4**	**80A4**	**-**	**180**	**B5**
		214 rpm		**0,37 kW**		**220-240/380-420V, 50 Hz**			

Additional information:

MOUNTING POSITIONS

1 Gear type

BS (Worm gear and worm geared motor)

2 Gear size

Standard sizes 40, 50, 63, 71, 88, 112,
50/40, 63/40, 71/40, 88/50, 112/63
Other combinations and sizes can be achieved.
Check with Benzlers.

3 Ratio code

A, B, C....FA, FB, FC (2 letters for double wormgears).

4 Mounting position

See picture *For execution - code 2 and 3 state flange size, for example M=115, see page 55.

5 Gear Accessories

VM = distance ring for different position of terminal box
EB = brake on gear
KEB = coupling/brake unit (specify type and voltage)
F = fan on gear (only BS88 and BS112)
DP = double input shaft

6 Input design

2 = free high speed shaft (no motor or flange for motor)
3 = prepared for motor (specify flange and shaft diametres or IEC-standard size)
4 = with motor

7 Motor

Acc. to IEC (71A, 71B)

8 Accessories for the motor

B = Brake
TB = Thermostat protection
Th = Thermistor protection
FS = Fitted with forced cooling
TG = Tachogenerator
PG = Encoder

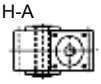
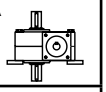
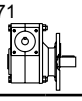
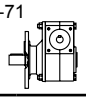
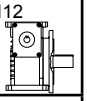
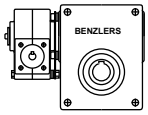
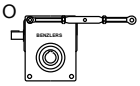
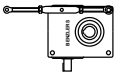
9 Terminal box position

Positions acc picture

10 Motorflange

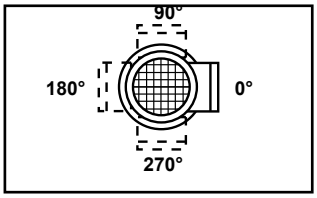
B14 = Small flange
B5 = Large flange

Mounting Positions

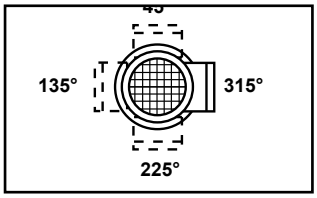
Hollow shaft gear Execution - code 0	U	O	H-A 	H-B
Feet and output shaft Execution - code 1	OV	OH	OD	
Only output shaft Execution - code 8	UV	UH	UD	
Only feet Execution - code 9 Code 9 only for BS40-71	VV Endast BS 40-71	VH Endast BS 40-71	VD Endast BS 40-71	
	HU-A	HN-A	HD-A 	
	HU-B	HN-B	HD-B	
Output flange and shaft Execution - code 2* State M	BS 40-71 OH 	BS 40-71 OV 	BS 88-112 OH 	
Output flange and hollow shaft Execution - code 3* State M	BS 40-71 OH	BS 40-71 OV	BS 88-112 OH	
Double gears (prestep gear is shown on picture)  Execution - code 4	P_1	P_2	P_3	
	P_4	P_5	P_6	
	P_7	P_8		
Gear with hollow shaft, torque arm and connection Execution - code 5	O 	V 		

Position of terminal box

Standard position 0



Standard position 45



Motor flange B5

Position of terminal box

Motor sizes

	63	71	80	90	100	112	132	160	180
Gear									
BS 40	45*	45*	45*	45*					
50		0	0	0					
63		0	0	0					
71			45+	45+	45+	45+			
88			45	45	45	45	90		
112(i<60)					45	45	90	45	
112(i>60)				45	45	45	90		

Motor flange B14

Position of terminal box

Motor sizes

	63	71	80	90	100	112	132	160	180
Gear									
40	45*	45*	45*	45*					
50		45*	45*	45*					
63		45*	45*	45*	45				
71			0+	0+	0+	0+			
88			0	0	0	0			
112				0	0	0			

* = Can be changed to 0 with distance ring, VM
+ = Distance ring to be mounted on gear

0.12 kW

Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
0.69	1960.00 FJ	0.76	524	5.0	BS 71/40 63A-4	19	36 - 39
0.81	1680.00 FI	0.86	463	5.0			
1.01	1344.00 FH	0.99	403	5.0			
1.21	1120.00 FG	1.13	354	5.0			
1.62	840.00 FF	1.34	299	5.0			
2.02	672.00 FE	1.57	255	5.0			
2.43	560.00 FD	1.77	226	5.0			
3.24	420.00 FC	2.2	182	5.0			
4.86	280.00 FB	3	133	5.0			
2.34	580.00 FD	0.76	234	4.0	BS 63/40 63A-4	16	36 - 39
3.13	435.00 FC	0.96	189	4.0			
4.69	290.00 FB	1.33	138	4.0			
7.03	193.43 FA	1.96	95	4.0			
2.83	480.00 ED	1.3	113	2.7	BS 50/40 63A-4	14	36 - 39
3.78	360.00 EC	0.99	146	2.7			
5.67	240.00 EB	1.33	108	2.7			
8.50	160.00 EA	1.93	75	2.7			
6.44	104.00 K	1.47	73	4.0	BS 63 71 B-8	15	28 - 35
9.18	73.00 J	3.1	58	4.0			
11.75	57.00 I	3.91	49	4.0			
8.94	104.00 K	2.09	50	4.0	BS 63 71-6	13	28 - 35
8.38	80.00 J	1.24	62	2.7	BS 50 71B-8	13	28 - 35
10.47	64.00 I	1.99	51	2.7			
11.63	80.00 J	1.94	39	2.7	BS 50 71-6	11	28 - 35
14.53	64.00 I	3.03	33	2.7			
17.22	54.00 H	3.73	29	2.7			
7.98	84.00 K	0.75	48	2.0	BS 40 71B-8	11	28 - 35
9.57	70.00 J	0.87	54	2.0			
11.17	60.00 I	1.2	46	2.0			
11.07	84.00 K	0.83	42	2.0	BS 40 71-6	9	28 - 35
13.29	70.00 J	1.22	38	2.0			
15.50	60.00 I	1.66	32	2.0			
16.19	84.00 K	1.6	21	2.0	BS 40 63A-4	9	28 - 35
19.43	70.00 J	2.36	19	2.0			
22.67	60.00 I	3.21	16	2.0			
28.33	48.00 H	4.15	14	2.0			
34.00	40.00 G	4.84	12	2.0			
45.33	30.00 F	5.97	10	2.0			
56.67	24.00 E	7.07	8	2.0			
68.00	20.00 D	8.18	7	2.0			
90.67	15.00 C	10.53	6	2.0			
136.00	10.00 B	14.84	4	2.0			
203.90	6.67 A	19.52	3	1.7			

0.18 kW

Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
1.22	1120 FG	0.76	529	5.0	BS 71/40 63B-4	19	36 - 39
1.63	840 FF	0.89	448	5.0			
2.04	672 FE	1.04	383	5.0			
2.45	560 FD	1.18	339	5.0			
3.26	420 FC	1.46	274	5.0			
4.89	280 FB	1.98	202	5.0			
7.34	186.76 FA	2.91	137	5.0			
4.72	290 FB	0.88	209	4.0	BS 63/40 63B-4	16	36 - 39
7.08	193.43 FA	1.29	144	4.0			
5.71	240 EB	0.89	163	2.7	BS 50/40 63B-4	14	36 - 39
8.56	160 EA	1.27	114	2.7			
6.60	106 M	2.35	123	10.0	BS 88 80A-8	51	28 - 35
7.00	100 K	1.4	118	5.0	BS 71 80A-8	21	28 - 35
8.54	82 J	2.15	100	5.0			
11.11	63 I	3.71	83	5.0			
6.73	104 K	0.92	117	4.0	BS 63 80A-8	18	28 - 35
9.59	73 J	1.94	92	4.0			
8.85	104 K	1.19	88	4.0	BS 63 71A-6	14	28 - 35
12.60	73 J	2.5	69	4.0			
16.14	57 I	3.3	58	4.0			
8.75	80 J	0.8	96	2.7	BS 50 80A-8	16	28 - 35
10.94	64 I	1.28	80	2.7			
12.96	54 H	1.67	72	2.7			
11.50	80 J	1.1	68	2.7	BS 50 71A-6	12	28 - 35
14.38	64 I	1.72	58	2.7			
17.04	54 H	2.12	51	2.7			
21.90	42 G	2.53	43	2.7			
24.86	37 Fx	2.76	38	2.7			
11.67	60 I	0.78	72	2.0	BS 40 80A-8	14	28 - 35
15.33	60 I	0.99	54	2.0	BS 40 71A-6	10	28 - 35
19.17	48 H	1.37	48	2.0			
16.31	84 K	0.81	41	2.0	BS 40 63B-4	9	28 - 35
19.57	70 J	1.19	37	2.0			
22.83	60 I	1.62	32	2.0			
28.54	48 H	2.09	28	2.0			
34.25	40 G	2.44	24	2.0			
45.67	30 F	3.01	20	2.0			
57.08	24 E	3.56	16	2.0			
68.50	20 D	4.12	14	2.0			
91.33	15 C	5.31	11	2.0			
137.00	10 B	7.48	8	2.0			
205.40	6.67 A	9.84	5	1.7	BS 40 63B-4	9	28 - 35
184.00	15 C	31.13	1	1.9	BS 40 63K-2	9	28 - 35
276.00	10 B	44.16	1	1.6			
413.79	6.67 A	56.96	1	1.3			

0.25 kW

Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
0.48	2912 FK	0.93	1433	15.0	BS 112/63 71 A-4	71	36-39
0.68	2044 FJ	1.19	1178	15.0			
0.88	1596 FI	1.40	1000	15.0			
0.98	1428 FH	1.49	942	15.0			
1.16	1204 FG	1.64	853	15.0			
1.35	1036 FFx	1.91	733	15.0			
1.72	812 FF	2.18	641	15.0			
2.04	686 FE	2.43	575	15.0			
2.78	504 FD	3.14	445	15.0			
3.57	392 FC	3.72	377	15.0			
0.75	1856 FI	0.82	976	10.0	BS 88/50 71 A-4	52	36 - 39
0.89	1566 FH	0.91	876	10.0			
1.15	1218 FG	1.05	763	10.0			
1.30	1073 FFx	1.13	707	10.0			
1.51	928 FF	1.24	643	10.0			
2.01	696 FE	1.55	516	10.0			
2.30	609 FD	1.66	481	10.0			
3.45	406 FC	2.22	360	10.0			
4.60	304.5 FB	2.77	289	10.0			
6.03	232 FA	3.48	230	10.0			
2.08	672 FE	0.77	522	5.0	BS 71/40 71 A-4	20	36 - 39
2.50	560 FD	0.86	463	5.0			
3.33	420 FC	1.07	374	5.0			
5.00	280 FB	1.45	276	5.0			
7.50	186.76 FA	2.11	190	5.0			
7.24	193.43 FA	0.94	198	4.0	BS 63/40 71A-4	17	36 - 39
8.75	160.08 EA	0.92	156	2.7	BS 50/40 71A-4	15	36-39
8.85	104 K	0.79	132	4.0	BS 63 71 B-6	15	28-35
12.60	73 J	1.67	104	4.0	BS 63 B-6	15	28-35
16.14	57 I	2.21	87	4.0			
18.04	51 H	2.29	80	4.0			
21.40	43 G	2.32	72	4.0			
13.46	104 K	1.30	77	4.0	BS 63 71A-4	14	28 - 35
19.18	73 J	2.69	60	4.0			
24.56	57 I	3.18	50	4.0			
27.45	51 H	3.46	46	4.0			
14.38	64 I	1.15	87	2.7	BS 50 71B 6	13	28 - 35
17.04	54 H	1.42	77	2.7			
17.50	80 J	1.07	66	2.7	BS 50 71A-4	12	28 - 35
21.88	64 I	1.70	55	2.7			
25.93	54 H	1.86	48	2.7			
33.33	42 G	2.23	40	2.7			
37.84	37 Fx	2.45	36	2.7			
43.75	32 F	2.75	33	2.7			
19.17	48 H	0.94	70	2.0	BS 40 71B 6	11	28 - 35
23.00	40 G	1.12	61	2.0			
20.00	70 J	0.77	57	2.0	BS 40 71A-4	10	28 - 35
23.33	60 I	1.04	50	2.0			
29.17	48 H	1.35	43	2.0			
35.00	40 G	1.57	37	2.0			
46.67	30 F	1.94	30	2.0			
58.33	24 E	2.30	25	2.0			
70.00	20 D	2.66	22	2.0			
93.33	15 C	3.43	17	2.0			
140.00	10 B	4.83	12	2.0			
209.90	6.67 A	6.35	8	1.7			
183.33	15 C	9.36	5	1.9	BS 40 63B-2	9	28 - 35
275.00	10 B	13.28	3	1.6			
412.29	6.67 A	17.13	2	1.3			

0.37 kW

Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
0.68	2044 FJ	0.80	1747	15.0	BS 112/63 71B-4	72	36-39
0.88	1596 FI	0.94	1483	15.0			
0.98	1428 FH	1.00	1398	15.0			
1.16	1204 FG	1.10	1267	15.0			
1.35	1036 FFx	1.29	1089	15.0			
1.72	812 FF	1.47	954	15.0			
2.04	686 FE	1.64	856	15.0			
2.78	504 FD	2.11	664	15.0			
2.78	504 FD	2.11	664	15.0	BS 112/63 71B-4	72	36-39
3.57	392 FC	2.49	563	15.0			
4.55	308 FB	3.08	455	15.0			
1.30	1073 FFx	0.76	1050	10.0	BS 88/50 71B-4	53	36-39
1.51	928 FF	0.84	954	10.0			
2.01	696 FE	1.04	766	10.0			
2.30	609 FD	1.12	716	10.0			
3.45	406 FC	1.49	536	10.0			
4.60	304.5 FB	1.86	431	10.0			
6.03	232 FA	2.33	344	10.0			
5.00	280 FB	0.97	411	5.0	BS 71/40 71B-4	21	36-39
7.50	186.76 FA	1.41	284	5.0			
6.48	108 M	1.92	294	15.0	BS 112 90S-8	71	28-35
7.37	95 L	2.53	271	15.0			
6.60	106 M	1.00	288	10.0	BS 88 90S-8	54.0	28-35
8.54	82 L	1.74	241	10.0			
9.86	71 K	2.38	212	10.0			
8.68	106 M	1.30	216	10.0	BS 88 80A-6	50	28-35
11.22	82 L	2.27	180	10.0			
12.96	71 K	3.15	156	10.0			
8.54	82 J	0.95	228	5.0	BS 71 90S-8	24	28-35
9.20	100 K	0.78	207	5.0	BS 71 80A-6	20	28-35
11.22	82 J	1.22	172	5.0			
14.60	63 I	1.97	143	5.0			
19.17	48 H	2.37	118	5.0			
9.59	73 J	0.85	210	4.0	BS 63 90S-8	21	28-35
12.60	73 J	1.07	163	4.0	BS 63 80A-6	17	28-35
16.14	57 I	1.41	137	4.0			
18.04	51 H	1.46	126	4.0			
13.46	104 K	0.77	130	4.0	BS 63 71B-4	15	28-35
19.18	73 J	1.60	101	4.0			
24.56	57 I	1.88	85	4.0			
27.45	51 H	2.05	78	4.0			
32.56	43 G	2.34	68	4.0			
37.84	37 Fx	2.56	57	4.0			
48.28	29 F	3.18	49	4.0			
12.96	54 H	0.76	159	2.7	BS 50 90S-8	19	28-35
17.04	54 H	0.90	121	2.7	BS 50 80A-6	15.0	28-35
21.88	64 I	1.04	89	2.7	BS 50 71B-4	13	28-35
25.93	54 H	1.14	79	2.7			
33.33	42 G	1.37	66	2.7			
37.84	37 Fx	1.50	59	2.7			
43.75	32 F	1.68	53	2.7			
58.33	24 E	2.07	41	2.7			
66.67	21 D	2.33	37	2.7			
100.00	14 C	3.34	26	2.7			

0.55 kW

Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
1.36	1036.00 FFx	0.87	1612	15.0	BS 112/63 80A-4	74	36-39
1.74	812.00 FF	0.99	1412	15.0			
2.06	686.00 FE	1.10	1268	15.0			
2.80	504.00 FD	1.42	985	15.0			
3.60	392.00 FC	1.67	836	15.0			
4.58	308.00 FB	2.07	677	15.0			
6.50	217.00 FA	2.73	514	15.0			
2.32	609.00 FD	0.75	1060	10.0	BS 88/50 80A-4	55	36-39
3.47	406.00 FC	1.01	795	10.0			
4.63	304.50 FB	1.25	639	10.0			
6.08	232.00 FA	1.57	511	10.0			
7.55	186.76 FA	0.94	424	5.0	BS 71/40 80A-4	23	36-39
6.48	108.00 M	1.22	461	15.0	BS 112 90L-8	74	28-35
7.37	95.00 L	1.61	425	15.0			
9.21	76.00 K	2.35	366	15.0			
8.54	82.00 L	1.13	372	10.0	BS 88 90L-8	57	28-35
9.86	71.00 K	1.54	327	10.0			
8.68	106.00 M	0.82	341	10.0	BS 88 80B-6	51	28-35
11.22	82.00 L	1.44	285	10.0			
12.96	71.00 K	2.00	246	10.0			
15.86	58.00 J	2.59	216	10.0			
13.30	106.00 M	1.22	221	10.0	BS 88 80A-4	50	28-35
17.20	82.00 L	2.12	184	10.0			
19.86	71.00K	2.74	159	10.0			
24.31	58.00 J	3.51	139	10.0			
11.11	63.00 I	1.07	290	5.0	BS 71 90L-8	27	28-35
11.22	82.00 J	0.78	269	5.0	BS 71 80B-6	21	28-35
14.60	63.00 I	1.26	223	5.0			
19.17	48.00 H	1.52	185	5.0			
17.20	82.00 J	1.14	177	5.0	BS 71 80A 4	20	28-35
22.38	63.00 I	1.60	146	5.0			
29.38	48.00 H	1.97	119	5.0			
38.11	37.00 G	2.47	96	5.0			
50.36	28.00 F	2.97	76	5.0			
67.14	21.00 E	3.87	59	4.6			
16.14	57.00 I	0.91	212	4.0	BS 63 80B-6	18	28-35
18.04	51.00 H	0.94	195	4.0			
21.40	43.00 G	0.96	173	4.0			
19.32	73.00 J	1.00	162	4.0	BS 63 80A-4	17	28-35
24.74	57.00 I	1.18	136	4.0			
27.65	51.00 H	1.28	125	4.0			
32.79	43.00 G	1.46	109	4.0			
38.11	37.00 Fx	1.60	92	4.0			
48.62	29.00 F	1.99	78	4.0			
57.55	24.50 E	2.33	69	4.0			
78.33	18.00 D	2.92	51	3.9			

0.55 kW

Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
33.57	42 G	0.87	103	2.7	BS 50 80A-4	15	28-35
38.11	37 Fx	0.96	92	2.7			
44.06	32 F	1.07	84	2.7			
58.75	24 E	1.32	65	2.7			
67.14	21 D	1.49	59	2.7			
100.71	14 C	2.13	41	2.7			
134.29	10.5 B	2.74	32	2.7			
176.25	8 A	3.40	24	2.4			
201.43	14 C	3.82	17	2.5	BS 50 71B-2	13	28-35
58.75	24 E	0.90	65	2.0	BS 40 80A-4	13	28-35
70.50	20 D	1.04	56	2.0	BS 40 80A-4	13	28-35
94.00	15 C	1.34	43	2.0			
141.00	10 B	1.89	30	2.0			
211.39	6.67 A	2.48	20	1.7			
188.00	15 C	2.40	18	1.9	BS 40 71B-2	11	28-35
282.00	10 B	3.41	13	1.6			
422.79	6.67 A	4.40	8	1.3			

0.75 kW

Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
2.06	686 FE	0.81	1733	15.0	BS 112/63 80B-4	75	36-39
2.80	504 FD	1.04	1347	15.0			
3.60	392 FC	1.22	1144	15.0			
4.58	308 FB	1.51	928	15.0			
6.50	217 FA	1.99	705	15.0			
4.63	304.5 FB	0.92	874	10.0	BS 88/50 80B-4	56	36-39
6.08	232 FA	1.14	699	10.0			
6.48	108 M	0.87	647	15.0	BS 112 100LA 8	80	28-35
7.37	95 L	1.15	596	15.0			
9.21	76 K	1.67	513	15.0			
8.52	108 M	1.10	497	15.0	BS 112 90S-6	71	28-35
9.68	95 L	1.46	457	15.0			
12.11	76 K	2.19	393	15.0			
14.60	63 J	2.96	339	15.0			
8.54	82 L	0.81	518	10.0	BS 88 100LA-8	62	28-35
9.86	71 K	1.11	455	10.0			
11.22	82 L	1.02	400	10.0	BS 88 90S-6	54	28-35
12.96	71 K	1.42	347	10.0			
15.66	58 J	1.84	304	10.0			
13.30	106 M	0.85	318	10.0	BS 88 80B-4	51	28-35
17.20	82 L	1.48	264	10.0			
19.86	71 K	1.91	229	10.0			
24.31	58 J	2.44	200	10.0			
30.00	47 H	3.06	166	10.0			
36.15	39 G	3.76	140	10.0			
14.58	48 H	0.91	339	5.0	BS 71 100LA-8	31	28-35
19.17	48 H	1.09	259	5.0	BS 71 90S-6	24	28-35
17.20	82 J	0.80	251	5.0	BS 71 80B-4	21	28-35
22.38	63 I	1.13	207	5.0			
29.38	48 H	1.38	169	5.0			
38.11	37 G	1.74	137	5.0			
50.36	28 F	2.09	108	5.0			
67.14	21 E	2.72	85	4.6			
88.13	16 D	3.40	66	4.0			

	Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
0.75 kW	24.74	57 I	0.83	193	4.0	BS 63 80B-4	18	28-35
	27.65	51 H	0.90	177	4.0			
	32.79	43 G	1.03	155	4.0			
	38.11	37 Fx	1.13	130	4.0			
	48.62	29 F	1.40	111	4.0			
	57.55	24.5 E	1.64	97	4.0			
	78.33	18 D	2.06	72	3.9			
	100.71	14 C	2.64	58	3.4			
	128.18	11 B	3.22	46	3.0			
	158.33	18 D	3.59	31	3.1	BS 63 80A-2	17	28-35
	44.06	32 F	0.76	118	2.7	BS 50 80B-4	16	28-35
	58.75	24 E	0.94	91	2.7			
	67.14	21 D	1.06	82	2.7			
	100.71	14 C	1.51	58	2.7			
	134.29	10.5 B	1.95	45	2.7			
	176.25	8 A	2.41	34	2.4			
	203.57	14 C	2.58	26	2.5	BS 50 80A-2	15	28-35
	271.43	10.5 B	3.31	20	2.2			
	94.00	15 C	0.95	61	2.0	BS 40 80B-4	14	28-35
	141.00	10 B	1.34	43	2.0			
	211.39	6.67 A	1.76	28	1.7			
	190.00	15 C	1.62	27	1.9	BS 40 80A-2	13	28-35
	285.00	10 B	2.30	19	1.6			
	427.29	6.67 A	2.97	12	1.3			
1.1 kW	3.60	392 FC	0.83	1683	15.0	BS 112/63 90S-4	78	36-39
	4.58	308 FB	1.03	1366	15.0			
	6.50	217 FA	1.35	1039	15.0			
	7.37	95 L	0.76	895	15.0	BS 112 100LB-8	83	28-35
	9.21	76 K	1.11	770	15.0			
	9.68	95 L	0.96	692	15.0	BS 112 90L-6	74	28-35
	12.11	76 K	1.45	594	15.0			
	14.60	63 J	1.96	513	15.0	BS 112 90L-6	74	28-35
	13.06	108 M	1.06	495	15.0	BS 112 90S-4	71	28-35
	14.84	95 L	1.40	454	15.0			
	18.55	76 K	2.17	383	15.0			
	22.38	63 J	2.65	330	15.0			
	12.96	71 K	0.94	522	10.0	BS 88 90L-6	57	28-35
	15.86	58 J	1.22	458	10.0			
	17.20	82 L	0.97	404	10.0	BS 88 90S-4	54	28-35
	19.86	71 K	1.25	350	10.0			
	24.31	58 J	1.60	306	10.0			
	30.00	47 H	2.00	254	10.0			
	36.15	39 G	2.46	213	10.0			
	48.62	29 F	3.18	165	9.7			
	60.00	23.5 E	3.39	141	9.0			
	29.38	48 H	0.91	257	5.0	BS 71 90S 4	24	28-35
	38.11	37 G	1.14	208	5.0			
	50.36	28 F	1.38	163	5.0			
	67.14	21 E	1.79	128	4.6			
	88.13	16 D	2.24	100	4.0			
	117.50	12 C	2.84	76	3.5			
	151.13	9.33 B	3.62	60	3.0			
	48.62	29 F	0.92	169	4.0	BS 63 90S-4	21	28-35
	57.55	24.5 E	1.08	148	4.0			
	78.33	18 D	1.35	110	3.9			
	100.71	14 C	1.74	88	3.4			
	128.18	11 B	2.12	70	3.0			
	181.94	7.75 A	2.68	50	2.6			
	158.33	18 D	2.22	50	3.1	BS 63 80B-2	18	28-35
	203.57	14 C	2.86	40	2.7			
	259.09	11.00 B	3.51	32	2.4			

	Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
1.1 kW	100.71	14 C	1.00	88	2.7	BS 50 90S-4	19	28-35
	134.29	10.5 B	1.29	67	2.7			
	176.25	8 A	1.60	52	2.4			
	203.57	14 C	1.63	41	2.5	BS 50 80B-2	16	28-35
	271.43	10.5 B	2.09	31	2.2			
	356.25	8 A	2.59	24	1.9			
	285.00	10 B	1.45	30	1.6	BS 40 80B-2	14	28-35
	427.29	6.67 A	1.87	20	1.3			
1.5 kW	4.61	308 FB	0.76	1853	15.0	BS 112/63 90L 4	81	36-39
	6.54	217 FA	0.99	1411	15.0			
	9.08	76 K	0.79	1080	15.0	BS 112 112M-8	91	28-35
	12.37	76 K	1.07	807	15.0	BS 112 100L-6	83	28-35
	14.92	63 J	1.44	697	15.0			
	13.15	108 M	0.76	692	15.0	BS 112 90L-4	74	28-35
	14.95	95 L	1.00	635	15.0			
	18.68	76 K	1.55	536	15.0			
	22.54	63 J	1.89	462	15.0			
	30.87	46 H	2.78	350	15.0			
	36.41	39 G	3.19	300	15.0			
	16.21	58 J	0.90	620	10.0	BS 88 100L-6	65	28-35
	20.00	71 K	0.90	485	10.0	BS 88 90L-4	57	28-35
	24.48	58 J	1.15	424	10.0			
	30.21	47 H	1.44	352	10.0			
	36.41	39 G	1.77	296	10.0			
	48.97	29 F	2.30	228	9.7			
	60.43	23.5 E	2.44	196	9.0			
	72.82	19.5 D	3.01	165	8.2			
	90.62	15.67 C	3.56	135	7.4			
	50.71	28 F	1.00	225	5.0	BS 71 90L-4	27	28-35
	67.62	21 E	1.30	177	4.6			
	88.75	16 D	1.62	138	4.0			
	118.33	12 C	2.05	105	3.5			
	152.20	9.33 B	2.62	83	3.0			
	189.33	7.5 A	2.97	68	2.7			
	238.33	12 C	3.25	49	2.9	BS 71 90S-2	24	28-35
	57.96	24.5 E	0.78	204	4.0	BS 63 90L-4	24	28-35
	78.89	18 D	0.98	152	3.9			
	101.43	14 C	1.26	122	3.4			
	129.09	11 B	1.54	97	3.0			
	183.23	7.75 A	1.94	69	2.6			
	158.89	18 D	1.55	71	3.1	BS 63 90S-2	21	28-35
	204.29	14 C	2.00	57	2.7			
	260.00	11 B	2.46	46	2.4			
	369.03	7.75 A	3.11	32	2.1			
	135.24	10.5 B	0.94	93	2.7	BS 50 90L-4	22	28-35
	177.50	8 A	1.16	71	2.4			
	204.29	14 C	1.15	57	2.5	BS 50 90S-2	19	28-35
	272.38	10.5 B	1.48	44	2.2			
	357.50	8 A	1.83	34	1.9			

2.2 Kw

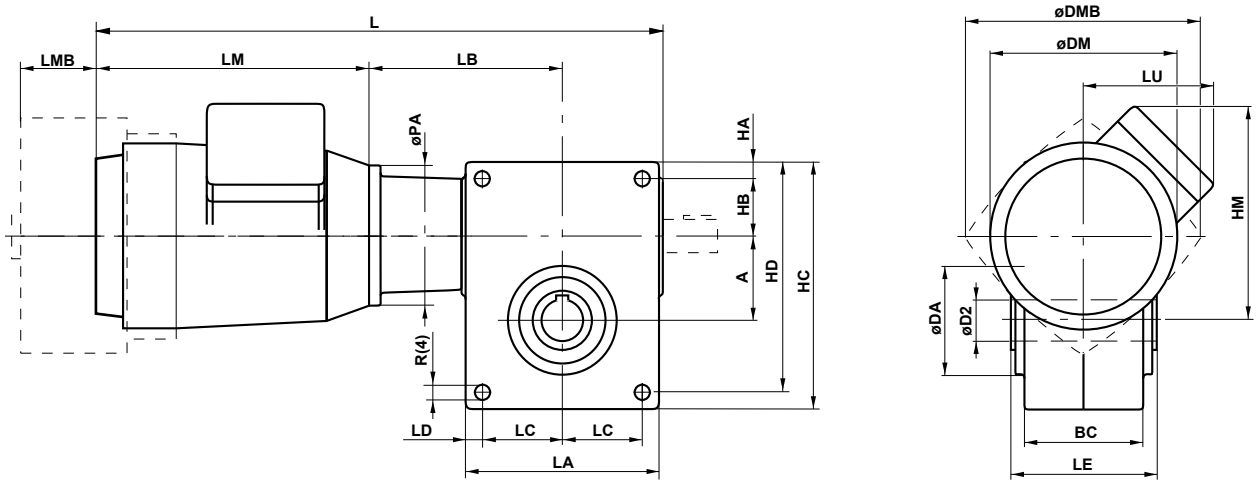
Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
14.76	63 J	0.96	1048	15.0	BS 112 112M-6	91	28-35
18.82	76 K	1.04	802	15.0	BS 112 100LA-4	81	28-35
22.70	63 J	1.26	691	15.0			
31.09	46 H	1.86	524	15.0			
36.67	39 G	2.13	450	15.0			
51.07	28 F	2.70	331	15.0			
62.17	23 E	3.23	288	13.6			
30.43	47 H	0.97	523	10.0	BS 88 100LA-4	63	28-35
36.67	39 G	1.19	440	10.0			
49.31	29 F	1.54	339	9.7			
60.85	23.5 E	1.64	291	9.0			
73.33	19.5 D	2.03	245	8.2			
91.26	15.67 C	2.39	201	7.4			
121.70	11.75 B	3.18	154	6.3			
89.38	16 D	1.10	204	4.0	BS 71 100LA-4	32	28-35
119.17	12 C	1.39	155	3.5			
153.27	9.33 B	1.77	123	3.0			
190.67	7.5 A	2.01	100	2.7			
239.17	12 C	2.13	75	2.9	BS 71 90L-2	27	28-35
307.61	9.33 B	2.74	60	2.4			
382.67	7.5 A	3.15	48	2.2			
102.14	14 C	0.85	181	3.4	BS 63 100LA-4	29	28-35
130.00	11 B	1.04	144	3.0			
184.52	7.75 A	1.31	102	2.6			
205.00	14 C	1.31	88	2.7	BS 63 90L-2	24	28-35
260.91	11 B	1.61	70	2.4			
370.32	7.75 A	2.04	50	2.1			
358.75	8 A	1.21	51	1.9	BS 50 90L-2	22	28-35

3 kW

Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
22.70	63 J	0.91	957	15.0	BS 112 100LB-4	84	28-35
31.09	46 H	1.34	726	15.0			
36.67	39 G	1.54	623	15.0			
51.07	28 F	1.95	458	15.0			
62.17	23 E	2.33	398	13.6			
73.33	19.5 D	2.70	338	12.8			
93.46	15.3 C	3.42	274	11.0			
60.85	23.5 E	1.19	402	9.0	BS 88 100LB-4	66	28-35
73.33	19.5 D	1.47	337	8.2			
91.26	15.67 C	1.74	277	7.4			
121.70	11.75 B	2.31	212	6.3			
197.24	7.25 A	3.35	134	5.0			
245.96	11.75 B	3.58	103	5.1	BS 88 100L-2	63	28-35
153.27	9.33 B	1.29	170	3.0	BS 71 100LB-4	35	28-35
190.67	7.5 A	1.46	138	2.7			
240.83	12 C	1.54	104	2.9	BS 71 100L-2	32	28-35
309.75	9.33 B	1.97	83	2.4			
385.33	7.5 A	2.27	66	2.2			
184.52	7.75 A	0.95	141	2.6	BS 63 100LB-4	32	28-35
262.73	11 B	1.16	96	2.4	BS 63 100L-2	29	28-35
372.90	7.75 A	1.47	69	2.1			
30.98	46 H	0.99	981	15.0	BS 112 112M-4	91	28-35
36.54	39 G	1.14	842	15.0			
50.89	28 F	1.44	619	15.0			
61.96	23 E	1.72	538	13.6			
73.08	19.5 D	2.00	456	12.8			
93.14	15.3 C	2.53	370	11.0			
123.91	11.5 B	3.17	281	9.5			
73.08	19.5 D	1.09	455	8.2	BS 88 112M-4	73	28-35
90.94	15.67 C	1.29	374	7.4			
121.28	11.75 B	1.71	286	6.3			
196.55	7.25 A	2.49	180	5.0			

	Output speed n_2 rpm	Ratio i	Service factor f_{bp}	Output torque T_2 Nm	Permissable overhung load Fr_2 kN	Size	Weight kg	Dim. page
3 kW	241.70	11.75 B	2.59	142	5.1	BS 88 112M-2	72	28-35
	304.39	9.33 B	1.43	114	2.4	BS 71 112M-2	41	28-35
	378.67	7.5 A	1.65	92	2.2			
4 kW	30.98	46 H	0.99	981	15.0	BS 112 112M-4	91	28-35
	36.54	39 G	1.14	842	15.0			
	50.89	28 F	1.44	619	15.0			
	61.96	23 E	1.72	538	13.6			
	73.08	19.5 D	2.00	456	12.8			
	93.14	15.3 C	2.53	370	11.0			
	123.91	11.5 B	3.17	281	9.5			
	73.08	19.5 D	1.09	455	8.2	BS 88 112M-4	73	28-35
	90.94	15.67 C	1.29	374	7.4			
	121.28	11.75 B	1.71	286	6.3			
	196.55	7.25 A	2.49	180	5.0			
	241.70	11.75 B	2.59	142	5.1	BS 88 112M-2	72	28-35
	304.39	9.33 B	1.43	114	2.4	BS 71 112M-2	41	28-35
	378.67	7.5 A	1.65	92	2.2			
5.5 kW	50.89	28 F	1.04	858	15.0	BS 112 132S-4	107	28-35
	61.96	23 E	1.24	746	13.6			
	73.08	19.5 D	1.44	633	12.8			
	93.14	15.3 C	1.82	513	11.0			
	123.91	11.5 B	2.29	390	9.5			
	203.57	7 A	3.36	240	7.6			
	249.13	11.5 B	3.72	190	7.5	BS 112 132SA-2	109	28-35
	121.28	11.75 B	1.24	396	6.3	BS 88 132S-4	90	28-35
	196.55	7.25 A	1.80	250	5.0			
	243.83	11.75 B	1.87	197	5.1	BS 88 132SA-2	92	28-35
	395.17	7.25 A	2.92	123	4.0			
7.5 kW	62.17	23 E	0.91	1020	13.6	BS 112 132M-4	117	28-35
	73.33	19.5 D	1.05	865	12.8			
	93.46	15.3 C	1.33	701	11.0			
	124.35	11.5 B	1.67	533	9.5			
	204.29	7 A	2.46	328	7.6			
	249.57	11.5 B	2.70	263	7.5	BS 112 132SB-2	109	28-35
	410.00	7 A	3.75	162	6.2			
	197.24	7.25 A	1.32	341	5.0	BS 88 132M-4	100	28-35
	244.26	11.75 B	1.36	271	5.1	BS 88 132SB-2	92	28-35
7.5 kW	73.33	19.5 D	0.88	1041	12.8	BS 112 132MD-4	129	28-35
	93.46	15.3 C	1.11	844	11.0			
	124.35	11.5 B	1.39	641	9.5			
	204.29	7 A	2.04	394	7.6			
	256.96	11.5 B	2.30	308	7.5	BS 112 132ME-2	132	28-35
	422.14	7 A	3.20	190	6.2			
	251.49	11.75 B	1.16	317	5.1	BS 88 132ME-2	115	28-35
	407.59	7.25 A	1.81	198	4.0			

Worm geared motors BS40-112 Shaftmounted

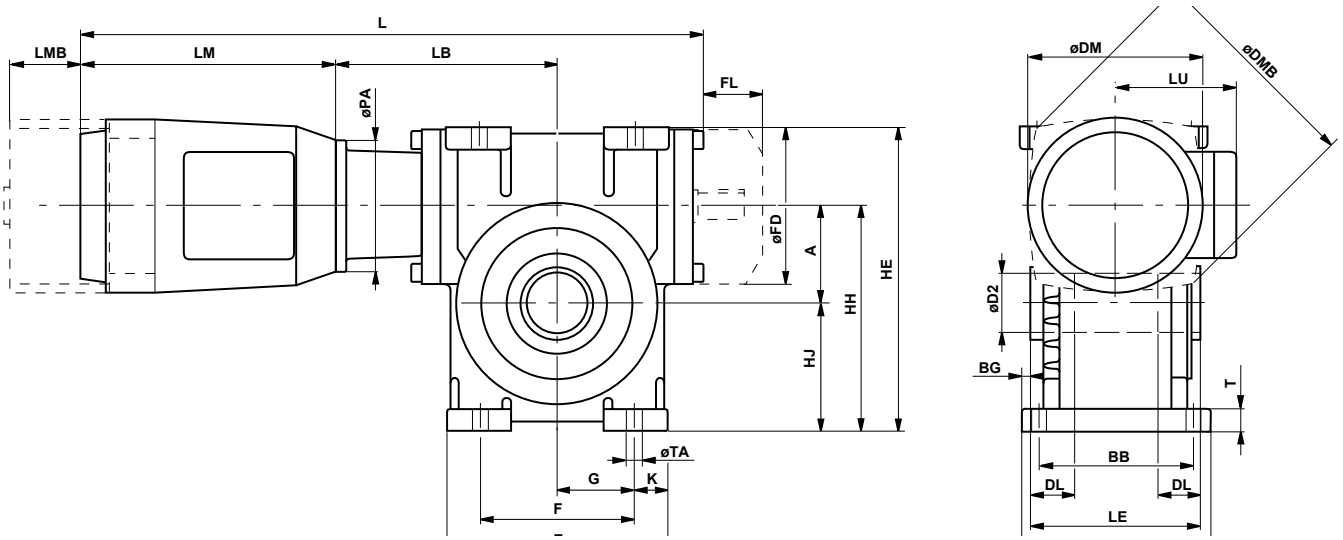


BS 40-71

Mounting position O, hollow shaft

Position of terminal box, see page 11
Shaft tolerance, see page 57

	Motor-size	Motor dimensions B14		B5		Gear unit dimensions												
BS		L	LB	L	LB	A	BC	øDA	HA	HB	HC	HD	HE	HH	HJ	LA	LC	øR
40	63	355	112	355	112													
	71	388	118	388	118													
	80	420	128	420	128	40	73	58	10	36	140	130				100	40	8.3
	90 S	443	138	443	138													
	90 L	468	138	468	138													
50	71	421	140	421	140													
	80	453	150	463	160													
	90 S	476	160	476	160	50	78	68	10	38	155	145				124	52	8.3
	90 L	501	160	501	160													
63	71	443	151	443	151													
	80	475	161	485	171													
	90 S	498	171	498	171	63	82	80	10	43	183	173				146	63	10.3
	90 L	523	171	523	171													
	100	561.5	181.5	561.5	181.5													
71	80	495	177	505	187													
	90 S	518	187	518	187													
	90L	543	187	543	187	71	101.4	92	14	49	209	195				165	68.5	12.3
	100	581.5	197.5	581.5	197.5													
	112	595.5	197.5	595.5	197.5													
88	80 (i>55)	577	213	587	223													
	90 S	600	223	600	223													
	90 L	625	223	625	223	88							275	203	115			
	100	664	233.5	664	233.5													
	112	678	233.5	678	233.5													
	132 (i<55)			779	266													
112	90 S (i>60)	642	244	642	244													
	90 L (i>60)	667	244	667	244													
	100 (i>60)	705	254.5	705	254.5													
	100	718	267	718	267	112							340	252	140			
	112 (i>60)	720	254.5	720	254.5													
	112	732	267	732	267													
	132			821	287													
	160			956	317													



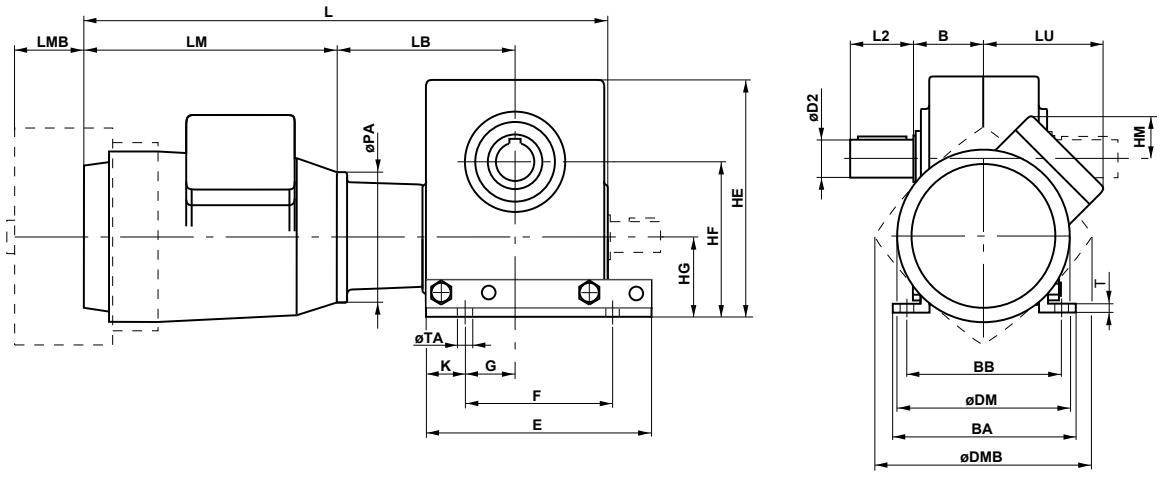
BS 88-112

Mounting position O, hollow shaft

Position of terminal box, see page 11
Shaft tolerance, see page 57

									Shaft-dimensions			Fan		Motor dimensions						With brake motor	
BA	BB	BG	E	F	G	K	T	øTA	øD2	LE	DL	FD	FL	DM	HM	LM	LU	PA-B14	PA-B5	DMB	LMB
														120	125	183	92	90	140		
														140	140	210	102	105	160	185	73
									20	92				158	152	232	113	120	200	201	72
														178	161	245	122	140	200	220	75
														178	161	270	122	140	200	220	75
														140	150	210	102	105	160	185	73
									25	98				158	162	232	113	120	200	201	72
														178	172	245	122	140	200	220	75
														178	172	270	122	140	200	220	75
														140	163	210	102	105	160	185	73
														158	175	232	113	120	200	201	72
									30	101				178	184	245	122	140	200	220	75
														178	184	270	122	140	200	220	75
														198	204	298	136	160	250	255	106
														158	183	232	113	120	200	201	72
														178	192	245	122	140	200	220	75
									35	122				178	192	270	122	140	200	220	75
														198	212	298	136	160	250	255	106
														221	231	312	155	160	250	278	109
														158	200	232	113	120	200	201	72
														178	209	245	122	140	200	220	75
170	140	8	200	140	70	30	20	14	45	154	45	140	55	178	209	270	122	140	200	220	75
														198	229	298	136	160	250	255	106
														221	248	312	155	160	250	278	109
														248	255	381	165	300	317	135	
														178	233	245	122	140	200	220	75
														178	233	270	122	140	200	220	75
														198	253	298	136	160	250	255	106
210	175	18	250	175	87.5	37.5	23	18	55	174	50	140	55	198	253	298	136	160	250	255	106
														221	272	312	155	160	250	278	109
														221	272	312	155	160	250	278	109
														248	279	381	165	300	317	135	
														310	332	486	210	350	375	170	

Worm geared motors BS40-112 Footmounted

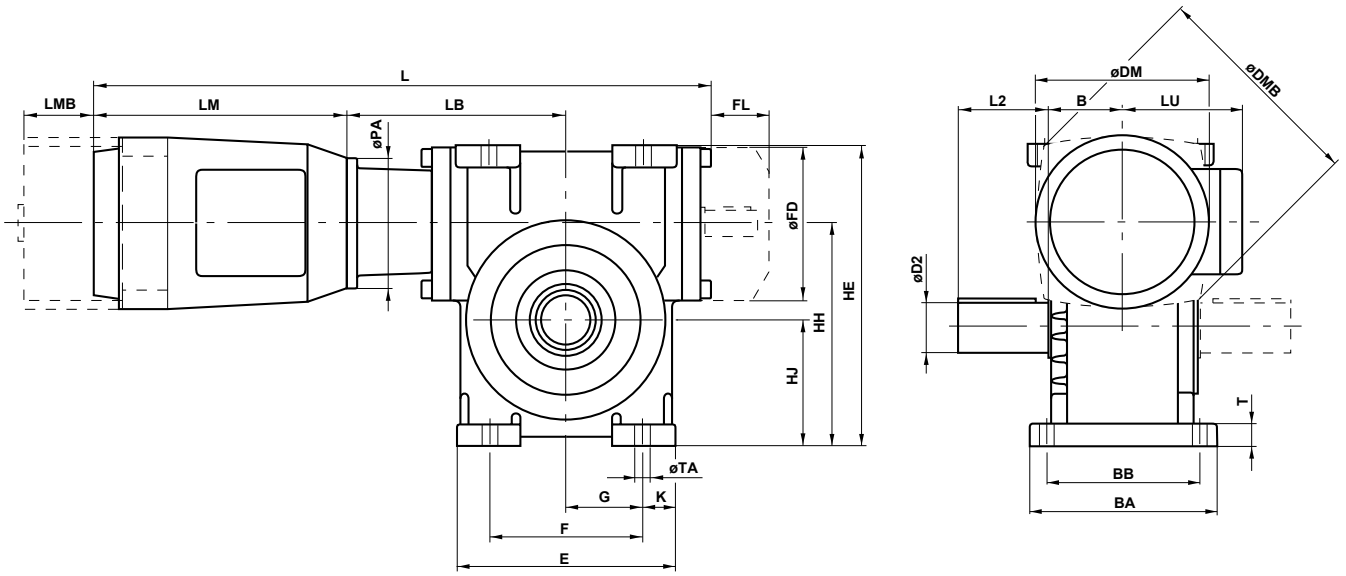


BS 40-71

Mounting position OV, OH, OD

Position of terminal box, see page 11
Shaft tolerance, see page 57

	Motor-size	B14		B5		Gear unit dimensions											
		Motor dimensions															
BS		L	LB	L	LB	B	HE	HH	HJ	BA	BB	E	F	G	K	T	TA
40	63	355	112	355	112												
	71	388	118	388	118												
	80	420	128	420	128	47	152	106	66	133	108	140	80	20	30	5	8.5
	90 S	443	138	443	138												
	90 L	468	138	468	138												
50	71	421	140	421	140												
	80	453	150	463	160												
	90 S	476	160	476	160	50	167	119	69	138	113	155	104	36.5	25.5	5	8.5
	90 L	501	160	501	160												
63	71	443	151	443	151												
	80	475	161	485	171												
	90 S	498	171	498	171	52	195	142	79	146	121	183	126	44.5	28.5	7	10.5
	90 L	523	171	523	171												
	100	561.5	181.5	561.5	181.5												
71	80	495	177	505	187												
	90 S	518	187	518	187												
	90L	543	187	543	187	62.5	216.5	153.5	82.5	170	144	209	137	46.5	36	8	12.5
	100	581.5	197.5	581.5	197.5												
	112	595.5	197.5	595.5	197.5												
88	80 (i>55)	577	213	587	223												
	90 S	600	223	600	223												
	90 L	625	223	625	223	70	275	203	115	170	140	140	200	70	30	20	14
	100	664	233.5	664	233.5												
	112	678	233.5	678	233.5												
	132 (i<55)			779	266												
112	90 S (i>60)	642	244	642	244												
	90 L (i>60)	667	244	667	244												
	100 (i>60)	705	254.5	705	254.5												
	100	718	267	718	267	82	340	252	140	210	175	175	250	87.5	37.5	23	18
	112 (i>60)	720	254.5	720	254.5												
	112	732	267	732	267												
	132			821	287												
	160			956	317												



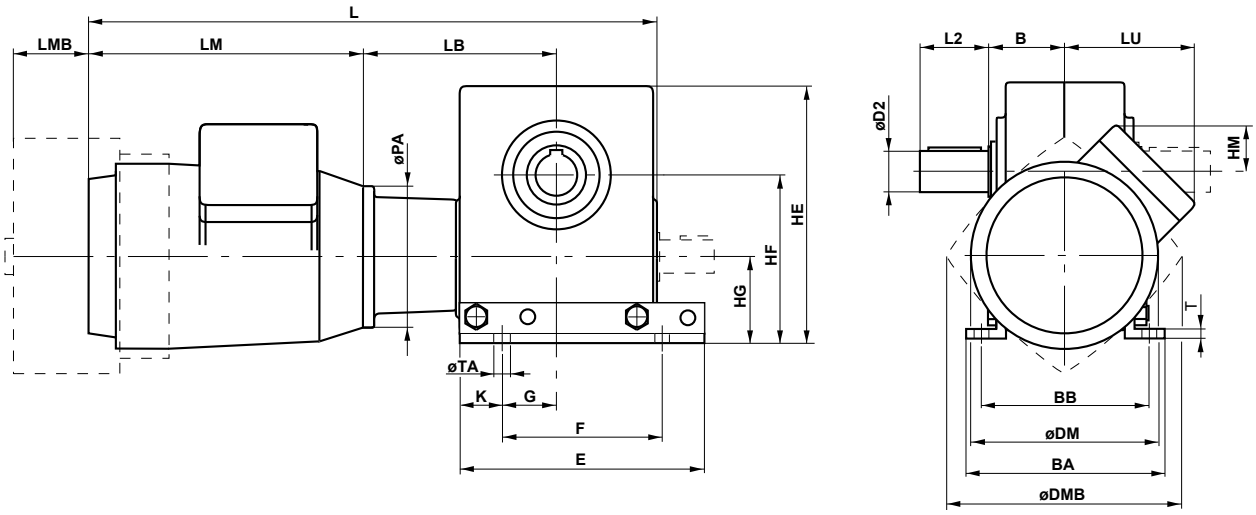
BS 88-112

Mounting position OV, OH, OD

Position of terminal box, see page 11
Shaft tolerance, see page 57

Shaft-dimensions		Fan		Motor dimensions					With brake motor		
D2	L2	FD	FL	DM	HM	LM	LU	PA-B14	PA-B5	DMB	LMB
				120	125	183	85	90	140		
				140	140	210	100	105	160	185	73
20	36			158	152	232	112	120	200	201	72
				178	161	245	121	140	200	220	75
				178	161	270	121	140	200	220	75
				140	135	210	100	105	160	185	73
25	42			158	150	232	112	120	200	201	72
				178	171	245	121	140	200	220	75
				178	171	270	121	140	200	220	75
				140	163	210	100	105	160	185	73
				158	175	232	112	120	200	201	72
30	58			178	184	245	121	140	200	220	75
				178	184	270	121	140	200	220	75
				198	204	298	141	160	250	255	106
				158	183	232	112	120	200	201	72
				178	192	245	121	140	200	220	75
35	58			178	192	270	121	140	200	220	75
				198	212	298	141	160	250	255	106
				221	231	312	160	160	250	278	109
				158		232	112	120	200	201	72
				178		245	121	140	200	220	75
45	82	140	55	178		270	121	140	200	220	75
				198		298	136	160	250	255	106
				221		312	156	160	250	278	109
				248		381	167		300	317	135
				178		245	121	140	200	220	75
				178		270	121	140	200	220	75
				198		298	136	160	250	255	106
55	82	140	55	198		298	136	160	250	255	106
				221		312	156	160	250	278	109
				221		312	156	160	250	278	109
				248		381	167		300	317	135
				310		486	210		350	375	170

Worm geared motors BS40-112 Footmounted

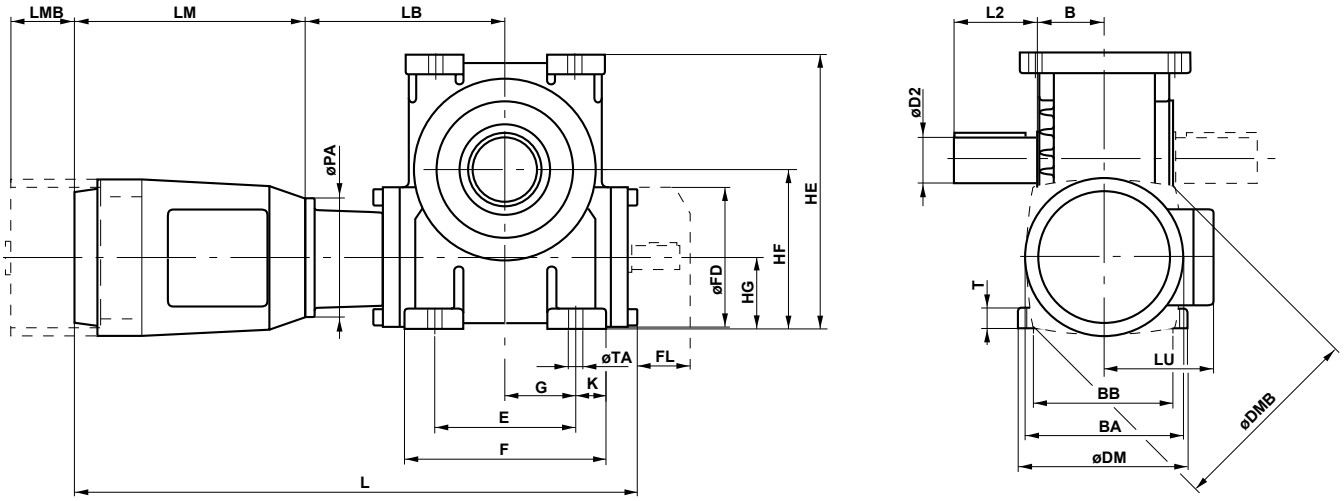


BS 40-71

Mounting position UV, UH, UD

Position of terminal box, see page 11
Shaft tolerance, see page 57

	Motor-size	Motor dimensions B14		B5		Gear unit dimensions											
BS		L	LB	L	LB	B	HE	HF	HG	BA	BB	E	F	G	K	T	TA
40	63	355	112	355	112												
	71	388	117	388	118												
	80	420	128	420	128	47	152	98	58	133	108	140	80	20	30	5	8.5
	90 S	443	138	443	138												
	90 L	468	138	468	138												
50	71	421	140	421	140												
	80	453	150	463	160												
	90 S	476	160	476	160	50	167	110	60	138	113	155	104	36.5	25.5	5	8.5
	90 L	501	160	501	160												
63	71	443	151	443	151												
	80	475	161	485	171												
	90 S	498	171	498	171	52	195	128	65	146	121	183	126	44.5	28.5	7	10.5
	90 L	523	171	523	171												
	100	561.5	181.5	561.5	181.5												
71	80	495	177	505	187												
	90 S	518	187	518	187												
	90L	543	187	543	187	62.5	216.5	141.5	70.5	169.4	143.4	209	137	46.5	36	8	12.5
	100	581.5	197.5	581.5	197.5												
	112	595.5	197.5	595.5	197.5												
88	80 (i>55)	577	213	587	223												
	90 S	600	223	600	223												
	90 L	625	223	625	223	70	275	160	72	170	140	140	200	70	30	20	14
	100	664	233.5	664	233.5												
	112	678	233.5	678	233.5												
	132 (i<55)			779	266												
112	90 S (i>60)	642	244	642	244												
	90 L (i>60)	667	244	667	244												
	100 (i>60)	705	254.5	705	254.5												
	100	718	267	718	267	82	340	200	88	210	175	175	250	87.5	37.5	23	18
	112 (i>60)	720	254.5	720	254.5												
	112	732	267	732	267												
	132			821	287												
	160			956	317												



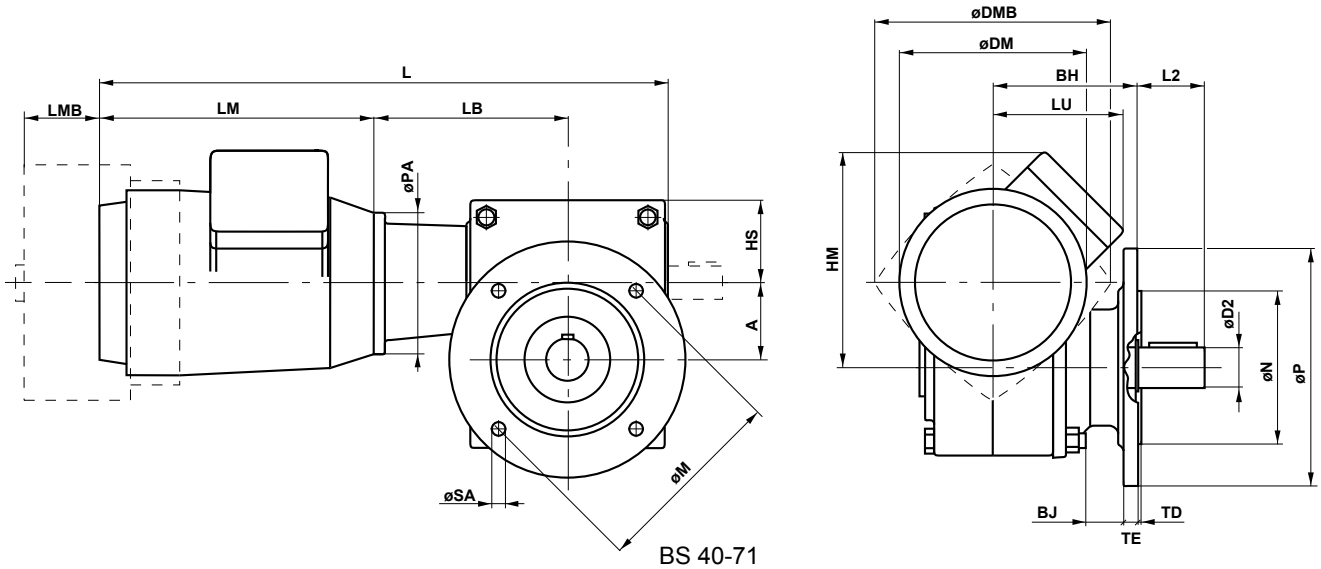
BS 88-112

Mounting position UV, UH, UD

Position of terminal box, see page 11
Shaft tolerance, see page 57

Shaft-dimensions		Fan		Motor dimensions						With brake motor	
D2	L2	FD	FL	DM	HM	LM	LU	PA-B14	PA-B5	DMB	LMB
				120	45	183	85	90	140		
				140	60	210	100	105	160	185	73
20	36			158	72	232	112	120	200	201	72
				178	81	245	121	140	200	220	75
				178	81	270	121	140	200	220	75
				140	50	210	100	105	160	185	73
25	42			158	62	232	112	120	200	201	72
				178	71	245	121	140	200	220	75
				178	71	270	121	140	200	220	75
				140	37	210	100	105	160	185	73
				158	49	232	112	120	200	201	72
30	58			178	58	245	121	140	200	220	75
				178	58	270	121	140	200	220	75
				198	78	298	141	160	250	255	106
				158	41	232	112	120	200	201	72
				178	50	245	121	140	200	220	75
35	58			178	50	270	121	140	200	220	75
				198	70	298	141	160	250	255	106
				221	89	312	160	160	250	278	109
				158		232	112	120	200	201	72
				178		245	121	140	200	220	75
45	82	140	55	178		270	121	140	200	220	75
				198		298	136	160	250	255	106
				221		312	156	160	250	278	109
				248		381	167		300	317	135
				178		245	121	140	200	220	75
				178		270	121	140	200	220	75
				198		298	136	160	250	255	106
55	82	140	55	198		298	136	160	250	255	106
				221		312	156	160	250	278	109
				221		312	156	160	250	278	109
				248		381	167		300	317	135
				310		486	210		350	375	170

Worm geared motors BS40-112 Flangemounted

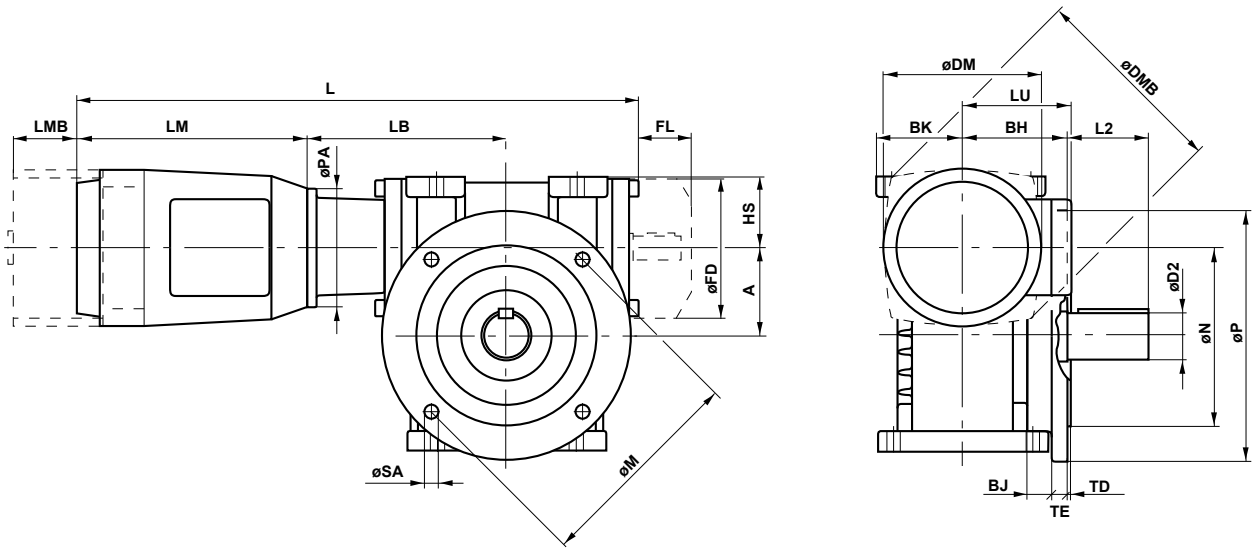


BS 40-71

Mounting position OH

Position of terminal box, see page 11
Shaft tolerance, see page 57

	Motor-size	Motor dimensions B14		B5		Gear unit dimensions									
BS		L	LB	L	LB	A	HS	BJ	M	N	P	øSA	TE	TD	BH
40	63	355	112	355	112										
	71	388	117	388	118				100	80	118				
	80	420	128	420	128	40	46	28	1151)	951	1401)	9	10	3	91.5
	90 S	443	138	443	138				130	110	160				
	90 L	463	138	468	138				165	130	200				
50	71	421	140	421	140				100	80	118				
	80	453	150	463	160				115	95	140				
	90 S	476	160	476	160	50	48	28	1301)	1101)	1601)	9	10	3.5	99
	90 L	501	160	501	160				165	130	200				
63	71	443	151	443	151										
	80	475	161	485	171				130	110	160				
	90 S	498	171	498	171	63	53	35	1651)	1301)	2001)	11	12	3.5	106
	90 L	523	171	523	171										
	100	561.5	181.5	561.5	181.5										
71	80	495	177	505	187										
	90 S	518	187	518	187										
	90L	543	187	543	187	71	63	32	165	130	200	11	12	3.5	122.4
	100	581.5	197.5	581.5	197.5										
	112	595.5	197.5	595.5	197.5										
88	80 (i>55)	577	213	587	223										
	90 S	600	223	600	223										
	90 L	625	223	625	223	88	72	24	215	180	250	14	15	4	105
	100	664	233.5	664	233.5										
	112	678	233.5	678	233.5										
	132 (i<55)			779	266										
112	90 S (i>60)	642	244	642	244										
	90 L (i>60)	667	244	667	244										
	100 (i>60)	705	254.5	705	254.5										
	100	718	267	718	267	112	88	32	265	230	300	14	15	4	125
	112 (i>60)	720	254.5	720	254.5										
	112	732	267	732	267										
	132			821	287										
	160			956	317										



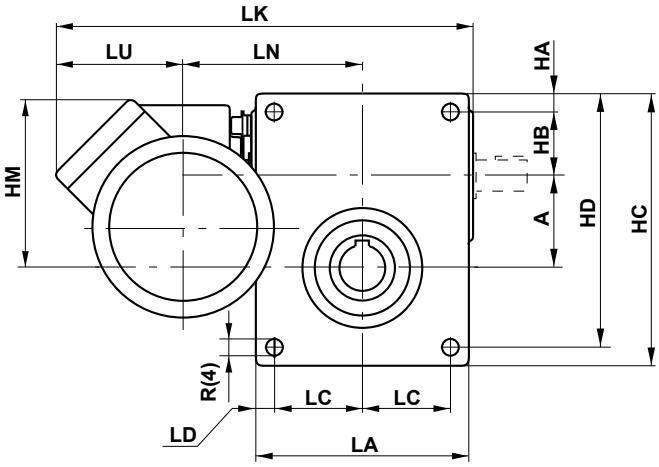
BS 88-112

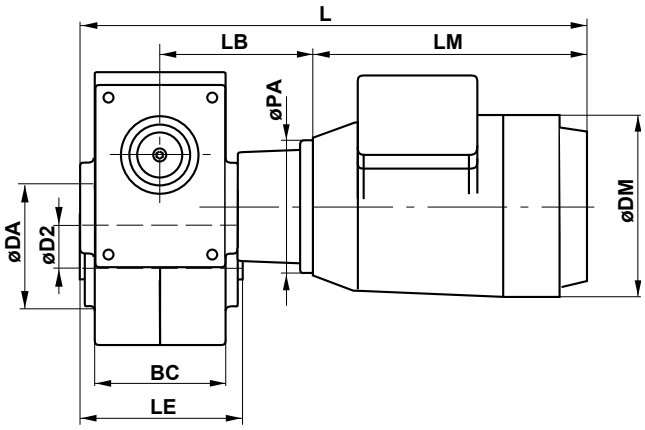
Mounting position OH

Position of terminal box, see page 11
Shaft tolerance, see page 57

Shaft-dimensions		Fan		Motor dimensions						With brake motor	
D2	L2	FD	FL	DM	HM	LM	LU	PA-B14	PA-B5	DMB	LMB
				120	125	183	85	90	140		
				140	140	210	100	105	160	185	73
20	36			158	152	232	112	120	200	201	72
				178	161	245	121	140	200	220	75
				178	161	270	121	140	200	220	75
				140	150	210	100	105	160	185	73
25	42			158	162	232	112	120	200	201	72
				178	171	245	121	140	200	220	75
				178	171	270	121	140	200	220	75
				140	163	210	100	105	160	185	73
				158	175	232	112	120	200	201	72
30	58			178	184	245	121	140	200	220	75
				178	184	270	121	140	200	220	75
				198	204	298	141	160	250	255	106
				158	183	232	112	120	200	201	72
				178	192	245	121	140	200	220	75
35	58			178	192	270	121	140	200	220	75
				198	212	298	141	160	250	255	106
				221	231	312	160	160	250	278	109
				158		232	112	120	200	201	72
				178		245	121	140	200	220	75
45	82	140	55	178		270	121	140	200	220	75
				198		298	136	160	250	255	106
				221		312	156	160	250	278	109
				248		381	167		300	317	135
				178		245	121	140	200	220	75
				178		270	121	140	200	220	75
				198		298	136	160	250	255	106
55	82	140	55	198		298	136	160	250	255	106
				221		312	156	160	250	278	109
				221		312	156	160	250	278	109
				248		381	167		300	317	135
				310		486	210		300	375	170

Worm geared motors BS 50/40 - BS112/63 Shaftmounted





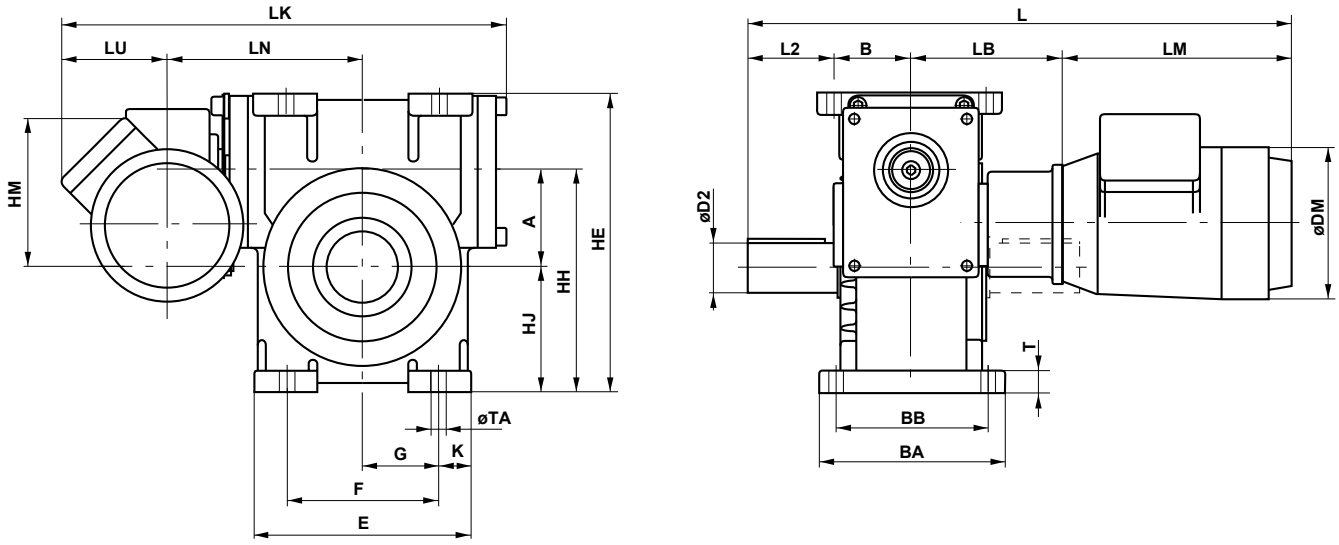
BS 50/40 - 71/40

Mounting position OV - P7

Mounting position O, U -P7

Position of terminal box, see page 11
Shaft tolerance, see page 57

	Motor-size	Motor dimensions B14			B5		Gear unit dimensions												
BS		L	LK	LB	L	LK	LB	A	BC	DA	HA	HB	HC	HD	HE	HH	HJ	LA	LC	LN	R
50/40	63	355	280	112	355	280	112														
	71	387	295	118	388	295	118	50	78	68	10	38	155	145				124	52	124	8.3
	80	420	307	128	420	307	128														
63/40	63	355	302	112	355	302	112														
	71	387	317	118	388	317	118	63	82	80	10	43	183	173				146	63	135	8.3
	80	420	329	128	420	329	128														
71/40	63	355	310	112	355	310	112														
	71	387	325	118	388	325	118	71	101.4	92	14	49	209	195				165	68.5	139	10.3
	80	420	337	128	420	337	128														
88/50	71	435	412	140	435	412	140														
	80	467	424	150	477	424	160	88							275	203	115			180	12.3
	90 S	490	433	160	490	433	160														
	90 L	515	433	160	515	433	160														
112/63	71	466	453	151	466	453	151														
	80	498	465	161	508	465	171	112							340	252	140			200	
	90 S	521	474	171	521	474	171														
	90 L	546	474	171	546	474	171														
	100	585	494	181.5	585	494	181.5														

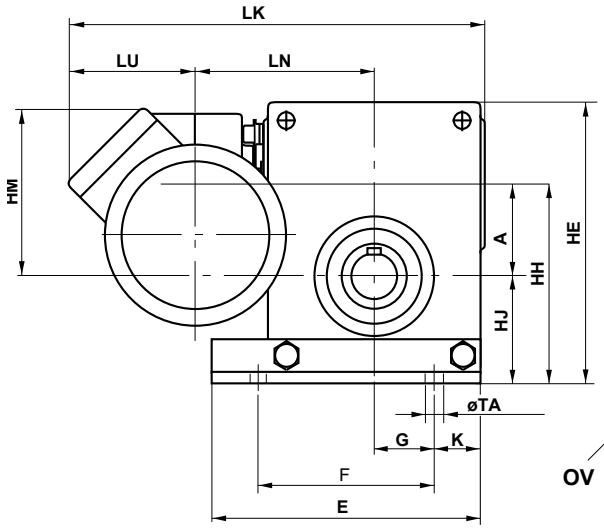


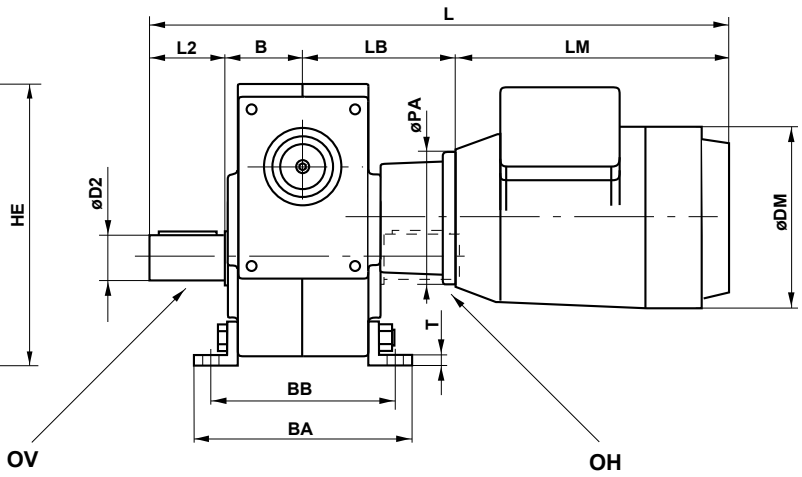
BS 88/50 - 112/63

Position of terminal box, see page 11
Shaft tolerance, see page 57

								Shaft-dimensions		Motor-dimensions				
BA	BB	E	F	G	K	T	TA	D2	L2	DM	HM	LM	LU	PA
										120	95	183	85	90
138	113	155	104	36.5	25.5	4	8.5	25	42	140	110	210	100	105
										158	122	232	112	120
										120	108	183	85	90
146	121	183	126	44.5	28.5	5	11	30	58	140	123	210	100	105
										158	135	232	112	120
										120	116	183	85	90
170	144	209	137	46.5	36	6	12.5	35	58	140	131	210	100	105
										158	143	232	112	120
										140	138	210	100	105
170	140	200	140	70	30	20	14	45	82	158	150	232	112	120
										178	159	245	121	140
										178	159	270	121	140
										140	149	210	100	105
										158	161	232	112	120
210	175	250	175	87.5	37.5	23	18	55	82	178	170	245	121	140
										178	170	270	121	140
										198	190	298	141	160

Worm geared motors BS50/40 - BS 112/63 Footmounted





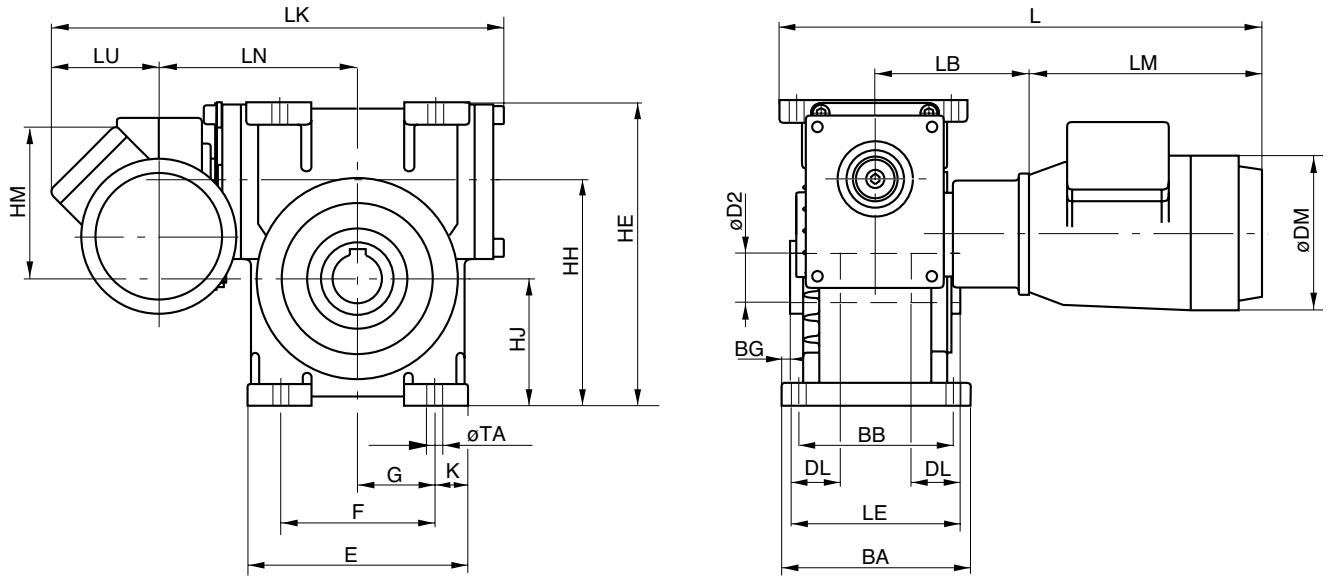
BS 50/40 - 71/40

Mounting position OV - P7

Mounting position OV, OH, OO - P7

Position of terminal box, see page 11
Shaft tolerance, see page 57

	Motor-size	Motor dimensions B14			Motor dimensions B5			Gear unit dimensions					
BS		L	LK	LB	L	LK	LB	A	B	HE	HH	HJ	LN
50/40	63	387	280	112	387	280	112						
	71	420	295	118	420	295	118	50	50	167	119	69	124
	80	452	307	128	452	307	128						
63/40	63	405	302	112	405	302	112						
	71	438	317	118	438	317	118	63	52	195	142	79	135
80	470	329	128		470	329	128						
71/40	63	415.5	310	112	415.5	310	112						
	71	448.5	325	118	448.5	325	118	71	62.5	216.5	153.5	82.5	139
80	480.5	337	128		480.5	337	128						
88/50	71	502	412	140	502	412	140						
	80	536	424	150	536	424	160	88	70	275	203	115	180
90 S	557	433	160		557	433	160						
	90 L	582	433	160	582	433	160						
112/63	71	525	453	151	525	453	151						
	80	557	465	161	557	465	171	112	82	340	252	140	200
90 S	580	474	171		580	474	171						
	90 L	605	474	171	605	474	171						
	100	643.5	494	181.5	643.5	494	181.5						



BS 88/50 - 112/63

Mounting position OV - P7

Position of terminal box, see page 11
Shaft tolerance, see page 57

									Shaft-dimensions			Motor-dimensions				
BA	BB	BG	E	F	G	K	T	TA	D2	LE	DL	DM	HM	LM	LU	PA
												120	95	183	85	90
									25	98		140	110	210	100	105
												158	122	232	112	120
												120	108	183	85	90
									30	101		140	123	210	100	105
												158	135	232	112	120
												120	116	183	85	90
									35	122		140	131	210	100	105
												158	143	232	112	120
												140	138	210	100	105
170	140	8	200	140	70	30	20	14	45	154	45	158	150	232	112	120
												178	159	245	121	140
												178	159	270	121	140
												140	149	210	100	105
												158	161	232	112	120
210	175	18	250	175	87.5	37.5	23	18	55	174	50	178	170	245	121	140
												178	170	270	121	140
												198	190	298	141	160

BS 40 POWER RATINGS

Ratio and code	Intput speed	Output speed	Intput power	Output torque	Efficiency	Thermal rating 1)		Overhung load
i	n_1 rpm	n_2 rpm	P_1 kW	T_2 Nm	η %	Shaft-mount kW	Shaft-mount kW	F_{r2} N
	2860	429	1.9	37	85	.89	1.2	1300
6.67	1430	214	1.3	50	86	1.1	1.3	1700
(20/3)	930	139	.99	59	87	.84	1.0	1900
A	730	109	.87	66	86	.73	.92	2000
	2860	286	1.5	43	83	.86	1.1	1600
10	1430	143	1.0	57	85	1.0	1.2	2000
(20/2)	930	93	.78	69	85	.79	.99	2000
B	730	73	.68	76	85	.69	.86	2000
	2860	191	1.1	44	78	.65	.87	1900
15	1430	95	.73	58	79	.75	.92	2000
(30/2)	930	62	.56	70	80	.58	.73	2000
C	730	49	.50	77	79	.51	.64	2000
	2860	143	.91	44	72	.53	.70	2000
20	1430	72	.58	58	75	.60	.73	2000
(20/1)	930	46	.45	70	75	.47	.58	2000
D	730	36	.40	78	74	.41	.52	2000
	2860	119	.80	44	69	.47	.62	2000
24	1430	60	.51	58	71	.53	.65	2000
(24/1)	930	39	.39	70	72	.41	.51	2000
	730	30	.35	78	71	.36	.45	2000
	2860	95	.69	44	64	.41	.53	2000
30	1430	48	.44	59	67	.45	.54	2000
(30/1)	930	31	.34	70	67	.35	.44	2000
F	730	24	.30	78	66	.31	.39	2000
	2860	72	.57	43	56	.34	.44	2000
40	1430	36	.37	58	59	.36	.44	2000
(40/1)	930	23	.28	69	60	.28	.35	2000
G	730	18	.25	76	58	.25	.31	2000
	2860	60	.52	44	52	.32	.41	2000
48	1430	30	.32	58	56	.33	.40	2000
(48/1)	930	19	.24	66	56	.26	.33	2000
H	730	15	.21	71	55	.23	.29	2000
	2860	48	.45	42	46	.29	.37	2000
60	1430	24	.26	52	49	.29	.35	2000
(60/1)	930	16	.18	54	49	.23	.29	2000
I	730	12	.15	56	47	.21	.26	2000
	2860	41	.39	40	43	.29	.36	2000
70	1430	20	.21	44	44	.29	.35	2000
(70/1)	930	13	.14	46	46	.23	.28	2000
J	730	10	.11	47	44	.20	.25	2000
	2860	34	.32	31	34	.27	.33	2000
84	1430	17	.16	33	36	.27	.32	2000
(84/1)	930	11	.10	35	38	.21	.26	2000
K	730	8.7	.09	36	37	.19	.23	2000

1) Gearbox with fan or motor motor with fan, flange mounted on the gearbox.

BS 50 POWER RATINGS

Ratio and code i	Intput speed n_1 rpm	Output speed n_2 rpm	Intput power P_1 kW	Output torque T_2 Nm	Efficiency η %	Thermal rating 1)		Overhung load F_{r2} N
						Shaft-mount kW	Shaft-mount kW	
8	2860	358	2.6	62	88	1.7	2.2	1900
(24/3)	1430	179	1.7	83	88	1.7	2.1	2400
A	930	116	1.4	99	88	1.3	1.6	2700
	730	91	1.2	110	88	1.1	1.4	2700
10.5	2860	272	2.1	65	86	1.4	1.8	2200
(21/2)	1430	136	1.4	87	87	1.4	1.7	2700
B	930	89	1.1	103	85	1.1	1.4	2700
	730	70	.97	114	85	.94	1 .2	2700
14	2860	204	1.7	66	82	1.2	1.5	2500
(28/2)	1430	102	1.1	88	84	1.2	1.5	2700
C	930	66	.88	105	83	.91	1.1	2700
	730	52	.77	117	83	.78	.97	2700
21	2860	136	1.2	66	76	.86	1.1	2700
(21/1)	1430	68	.80	87	77	.84	1.0	2700
D	930	44	.63	104	76	.64	.80	2700
	730	35	.56	116	75	.56	.69	2700
24	2860	119	1.1	63	73	.74	.93	2700
(24/1)	1430	60	.71	85	74	.72	.87	2700
E	930	39	.57	102	72	.55	.69	2700
	730	30	.49	112	72	.48	.60	2700
32	2860	89	.92	68	69	.69	.86	2700
(32/1)	1430	45	.59	90	71	.65	.79	2700
F	930	29	.47	108	69	.50	.62	2700
	730	23	.41	120	69	.43	.54	2700
37	2860	77	.82	66	65	.59	.73	2700
(37/1)	1430	39	.53	88	66	.56	.67	2700
Fx	930	25	.43	106	64	.43	.53	2700
	730	20	.37	116	64	.37	.47	2700
42	2860	68	.76	68	63	.57	.70	2700
(42/1)	1430	34	.49	90	65	.54	.65	2700
G	930	22	.40	109	63	.42	.51	2700
	730	17	.34	120	63	.36	.45	2700
54	2860	53	.66	68	57	.49	.61	2700
(54/1)	1430	26	.42	90	59	.46	.55	2700
H	930	17	.34	109	57	.35	.43	2700
	730	14	.30	120	57	.31	.38	2700
64	2860	45	.60	69	53	.46	.56	2700
(64/1)	1430	22	.39	93	55	.42	.51	2700
I	930	15	.28	100	53	.33	.40	2700
	730	11	.23	102	53	.29	.36	2700
80	2860	36	.50	66	49	.44	.53	2700
(80/1)	1430	18	.27	71	49	.40	.47	2700
J	930	12	.19	75	47	.31	.38	2700

1) Gearbox with fan or motor motor with fan,
flange mounted on the gearbox.

BS 63 POWER RATINGS

Ratio and code	Intput speed	Output speed	Intput power	Output torque	Efficiency	Thermal rating 1)		Overhung load
i	n_1 rpm	n_2 rpm	P_1 kW	T_2 Nm	η %	Shaft-mount kW	Shaft-mount kW	F_{r2} N
7.75	2860	369	4.3	101	91	2.8	3.5	2100
(31/4)	1430	185	2.9	134	90	2.6	3.2	2600
A	930	120	2.3	162	90	2.0	2.4	2900
	730	94	2.0	178	89	1.7	2.1	3200
11	2860	260	3.4	112	89	2.6	3.2	2400
(33/3)	1430	130	2.3	149	88	2.3	2.8	3000
B	930	85	1.8	178	88	1.7	2.1	3400
	730	66	1.6	197	88	1.5	1.8	3700
14	2860	204	2.8	115	87	2.2	2.7	2700
(28/2)	1430	102	1.9	154	87	2.0	2.4	3400
C	930	66	1.3	160	86	1.5	1.8	4000
	730	52	1.0	160	85	1.2	1.6	4000
18	2860	159	2.2	111	82	1.7	2.1	3100
(36/2)	1430	79	1.5	149	83	1.5	1.8	3900
D	930	52	1.2	178	83	1.1	1.4	4000
	730	41	1.0	196	81	.97	1.2	4000
24.5	2860	117	1.8	119	80	1.5	1.9	3500
(49/2)	1430	58	1.2	160	81	1.4	1.6	4000
E	930	38	.81	162	79	1.0	1.3	4000
	730	30	.64	162	79	.87	1.1	4000
29	2860	99	1.6	117	77	1.3	1.6	3800
(29/1)	1430	49	1.0	156	77	1.1	1.4	4000
F	930	32	.82	188	77	.86	1.1	4000
	730	25	.67	192	75	.74	.92	4000
37	2860	77	1.3	109	69	.92	1.1	4000
(37/1)	1430	39	.85	147	70	.81	.97	4000
Fx	930	25	.67	175	68	.62	.77	4000
	730	20	.60	194	67	.54	.67	4000
43	2860	67	1.2	121	70	1.0	1.2	4000
(43/1)	1430	33	.78	160	71	.89	1.1	4000
G	930	22	.53	166	70	.67	.82	4000
	730	17	.43	165	68	.57	.71	4000
51	2860	56	1.1	121	67	.89	1.1	4000
(51/1)	1430	28	.69	160	67	.78	.93	4000
H	930	18	.53	184	66	.59	.73	4000
	730	14	.42	183	65	.51	.63	4000
57	2860	50	.98	121	64	.83	1.0	4000
(57/1)	1430	25	.64	160	65	.73	.87	4000
I	930	16	.51	193	64	.55	.68	4000
	730	13	.41	193	62	.47	.59	4000
73	2860	39	.85	121	58	.72	.87	4000
(73/1)	1430	20	.56	162	59	.61	.74	4000
J	930	13	.40	174	58	.47	.57	4000
	730	10	.33	179	56	.41	.51	4000
104	2860	28	.56	92	47	.61	.73	4000
(104/1)	1430	14	.31	100	46	.52	.62	4000
K	930	8.9	.21	105	47	.40	.49	4000
	730	7	.17	107	45	.35	.43	4000

1) Gearbox with fan or motor motor with fan, flange mounted on the gearbox.

BS 71 POWER RATINGS

Ratio and code i	Intput speed n_1 rpm	Output speed n_2 rpm	Intput power P_1 kW	Output torque T_2 Nm	Efficiency η %	Thermal rating 1)		Overhung load F_{r2} N
						Shaft-mount kW	Shaft-mount kW	
7.5	2860	381	6.5	151	92	3.2	4.4	2200
(30/4)	1430	191	4.3	201	92	3.6	3.8	2700
A	930	124	3.4	242	91	2.4	2.9	3100
	730	97	3.0	267	91	2.0	2.5	3300
9.33	2860	307	5.7	163	91	3.4	4.2	2400
(28/3)	1430	153	3.8	218	91	3.1	3.7	3000
B	930	100	3.0	260	90	2.3	2.8	3400
	730	78	2.6	288	89	1.9	2.4	3600
12	2860	238	4.5	160	89	2.7	3.3	2900
(36/3)	1430	119	3.0	215	88	2.4	2.9	3500
C	930	78	2.3	255	88	1.8	2.2	4000
	730	61	2.0	282	87	1.5	1.9	4300
16	2860	179	3.6	169	87	2.3	2.8	3300
(32/2)	1430	89	2.4	224	87	2.0	2.5	4000
D	930	58	1.9	269	85	1.5	1.9	4600
	730	46	1.7	297	85	1.3	1.6	5000
21	2860	136	2.9	173	84	2.0	2.4	3700
(42/2)	1430	68	1.9	230	84	1.7	2.0	4600
E	930	44	1.5	276	83	1.3	1.6	5000
	730	35	1.4	305	82	1.1	1.4	5000
28	2860	102	2.2	168	80	1.5	1 .8	4200
(28/1)	1430	51	1.5	225	79	1.3	1.5	5000
F	930	33	1.2	267	77	.97	1.2	5000
	730	26	1.0	298	77	.83	1.0	5000
37	2860	77	1.9	178	76	1.3	1.6	4700
(37/1)	1430	39	1.3	238	76	1.1	1.3	5000
G	930	25	1.0	283	74	.84	1.0	5000
	730	20	.89	315	73	.72	.89	5000
48	2860	60	1.5	175	71	1.1	1.3	5000
(48/1)	1430	30	1.0	234	71	.93	1.1	5000
H	930	19	.82	281	69	.70	.86	5000
	730	15	.72	310	68	.60	.75	5000
63	2860	45	1.3	175	66	.89	1.1	5000
(63/1)	1430	23	.85	234	65	.76	.91	5000
I	930	15	.69	281	63	.58	.71	5000
	730	12	.61	310	61	.51	.63	5000
82	2860	35	1.1	178	60	.77	.92	5000
(82/1)	1430	17	.62	201	58	.66	.79	5000
J	930	11	.45	211	56	.50	.61	5000
	730	8.9	.37	216	54	.44	.54	5000
100	2860	29	.77	143	56	.76	.91	5000
(100/1)	1430	14	.42	154	54	.64	.77	5000
K	930	9.3	.30	162	49	.49	.60	5000
	730	7.3	.25	166	43	.43	.53	5000

1) Gearbox with fan or motor motor with fan,
flange mounted on the gearbox.

BS 88 POWER RATINGS

Ratio and code i	Intput speed n_1 rpm	Output speed n_2 rpm	Intput power P_1 kW	Output torque T_2 Nm	Efficiency η %	Thermal rating 1) Shaft-mount kW	Thermal rating 1) Shaft-mount kW	Overhung load F_{r2} N
	2860	394	15.6	358	94	9.3	11 .3	4000
7.25	1430	197	9.9	449	94	6.7	8.4	5000
(29/4)	930	128	7.5	518	93	4.5	5.9	5800
A	730	101	6.4	560	92	3.6	4.9	6300
	2860	243	10.1	368	93	7.6	9.3	5100
11.75	1430	122	6.8	490	91	5.4	6.8	6300
(47/4)	930	79	5.1	564	90	3.6	4.8	7300
B	730	62	4.4	611	90	2.9	4.0	7900
	2860	183	7.7	364	90	6.1	7.4	6000
15.67	1430	91	5.1	481	89	4.3	5.4	7400
(47/3)	930	59	3.9	562	88	2.9	3.8	8500
C	730	47	3.4	610	87	2.3	3.2	9200
	2860	147	6.6	377	88	4.7	5.7	6600
19.5	1430	73	4.4	496	87	3.3	4.2	8200
(39/2)	930	48	3.4	578	85	2.3	3.0	9400
D	730	37	2.9	627	84	1.8	2.5	10000
	2860	122	5.4	367	86	4.4	5.3	7200
23.5	1430	61	3.6	479	85	3.1	3.9	9000
(47/2)	930	40	2.7	556	84	2.1	2.7	10000
E	730	31	2.3	602	83	1.7	2.3	10000
	2860	99	5.2	413	82	3.0	3.7	8800
29	1430	49	3.3	524	80	2.2	2.7	10000
(29/1)	930	32	2.6	604	78	1.5	2.0	10000
F	730	25	2.2	654	77	1.2	1.7	10000
	2860	73	3.9	406	79	2.7	3.2	9600
39	1430	37	2.6	525	77	1.9	2.4	10000
(39/1)	930	24	2.0	606	74	1.3	1.7	10000
G	730	19	1.7	654	73	1.1	1.5	10000
	2860	61	3.2	396	77	2.5	3.0	10000
47	1430	30	2 1	508	75	1.8	2.2	10000
(47/1)	930	20	1.7	585	73	1.2	1.6	10000
H	730	16	1.4	630	72	.99	1.3	10000
	2860	49	2.7	383	74	2.3	2.8	10000
58	1430	25	1.7	488	72	1.7	2.1	10000
(58/1)	930	16	1.3	560	69	1.1	1.5	10000
J	730	13	1.2	602	68	.92	1.2	10000
	2860	40	2.1	343	69	1.9	2.3	10000
71	1430	20	1.4	437	67	1.4	1.7	10000
(71/1)	930	13	1.1	492	64	.95		1.2
10000								
K	730	10	.86	505	63	.78	1.0	10000
	2860	35	1.8	341	68	1.9	2.3	10000
82	1430	17	1.1	390	66	1.4	1.7	10000
(82/1)	930	11	.77	409	62	.94	1.2	10000
L	730	8.9	.64	420	61	.77	1.0	10000
	2860	27	1.2	248	59	1.6	2.0	10000
106	1430	13	.66	269	57	1.2	1.5	10000
(106/1)	930	8.8	.47	281	55	.81	1.1	10000
M	730	6.9	.39	289	54	.67	.90	10000

1) Gearbox with fan or motor motor with fan, flange mounted on the gearbox.

BS 112 POWER RATINGS

Ratio and code i	Intput speed n_1 rpm	Output speed n_2 rpm	Intput power P_1 kW	Output torque T_2 Nm	Efficiency η %	Thermal rating 1)		Overhung load F_{r2} N
						Shaft-mount kW	Shaft-mount kW	
7	2860	409	27.3	607	95	20.0	24.1	6200
(28/4)	1430	204	18.3	806	94	13.9	17.2	7600
A	930	133	13.8	929	93	9.3	12.2	8900
	730	104	11.7	1006	93	7.4	10.0	9500
11.5	2860	249	19.7	709	93	17.5	21.0	7500
(46/4)	1430	124	12.5	891	93	11.8	14.6	9500
B	930	81	9.4	1026	92	7.8	10.2	10900
	730	63	8.1	1111	91	6.2	8.4	11800
15.3	2860	187	14.9	705	92	14.0	16.8	8900
(46/3)	1430	93	10.0	936	91	9.4	11.6	11000
C	930	61	7.6	1078	90	6.3	8.2	12700
	730	48	6.5	1167	90	5.0	6.7	13800
19.5	2860	147	11.8	691	89	10.6	12.7	10300
(39/2)	1430	73	7.9	912	88	7.2	9.0	12800
D	930	48	6.0	1064	87	4.8	6.3	14800
	730	37	5.2	1155	87	3.8	5.2	15000
23	2860	124	10.3	708	89	10.0	11.9	10900
(46/2)	1430	62	6.8	928	88	6.7	8.3	13600
E	930	40	5.3	1080	86	4.5	5.9	15000
	730	32	4.5	1171	85	3.6	4.8	15000
28	2860	102	8.6	679	84	6.5	7.7	12100
(28/1)	1430	51	5.7	893	83	4.5	5.5	15000
F	930	33	4.5	1041	80	3.1	4.0	15000
	730	26	3.9	1129	79	2.5	3.3	15000
39	2860	73	6.9	741	82	5.9	7.1	13700
(39/1)	1430	37	4.6	960	80	4.1	5.0	15000
G	930	24	3.5	1111	78	2.8	3.6	15000
	730	19	3.0	1200	77	2.2	3.0	15000
46	2860	62	6.1	755	81	5.6	6.7	14600
(46/1)	1430	31	4.0	974	79	3.8	4.7	15000
H	930	20	2.1	1124	77	2.6	3.4	15000
	730	16	1.8	1212	75	2.1	2.8	15000
63	2860	45	4.2	684	77	4.8	5.8	15000
(63/1)	1430	23	2.7	874	75	3.3	4.1	15000
J	930	15	3.1	1003	73	2.2	2.9	15000
	730	12	2.7	1065	71	1.8	2.4	15000
76	2860	38	3.5	654	73	4.4	5.2	15000
(76/1)	1430	19	2.3	831	71	3.0	3.7	15000
K	930	12	1.6	861	69	2.0	2.6	15000
	730	9.6	1.3	858	68	1.6	2.2	15000
95	2860	30	2.7	587	69	3.7	4.4	15000
(95/1)	1430	15	1.5	636	66	2.5	3.1	15000
L	930	9.8	1.1	667	63	1.7	2.2	15000
	730	7.7	.89	684	62	1.4	1.9	15000
108	2860	26	2.1	484	64	3.4	4.0	15000
(108/1)	1430	13	1.2	524	61	2.3	2.9	15000
M	930	8.6	.83	549	59	1.6	1.7	15000
	730	6.8	.69	563	58	1.3	1.7	15000

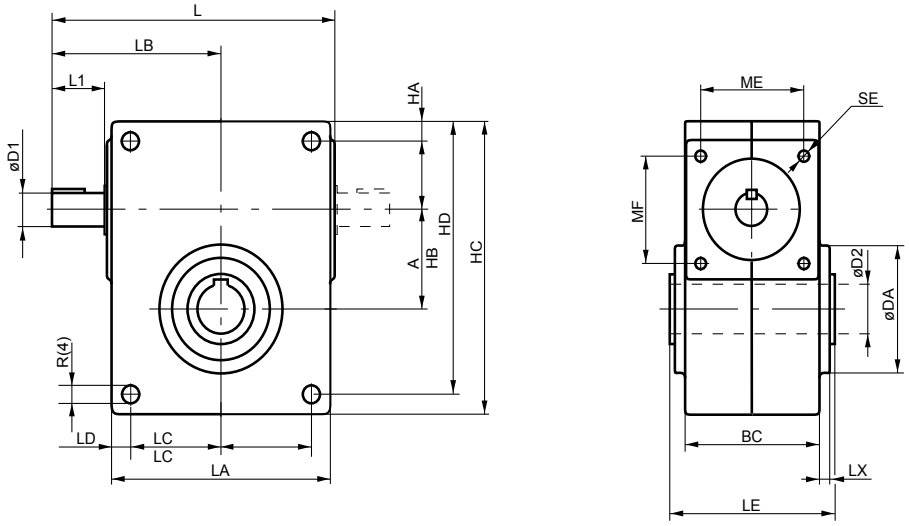
1) Gearbox with fan or motor motor with fan,
flange mounted on the gearbox.

DOUBLE WORM GEARS
POWER RATINGS

Ratio and code		Intput speed	Output speed	Intput power	Output torque	Efficiency	Thermal rating 1)		Overhung load
Code	i	n_1 rpm	n_2 rpm	P_1 kW	T_2 Nm	η %	Shaft-mount kW	Shaft-mount kW	F_{r2} N
BS 50/40									
EA	160	1430	8.9	.31	150	45	.30	.38	2700
EB	240	1430	6	.24	150	39	.27	.34	2700
EC	360	1430	4	.20	150	32	.25	.31	2700
ED	480	1430	3	.17	150	28	.23	.30	2700
EE	576	1430	2.5	.16	150	25	.23	.29	2700
EF	720	1430	2	.14	150	22	.22	.28	2700
EG	960	1430	1.5	.13	150	18	.21	.27	2700
EH	1152	1430	1.2	.12	150	16	.21	.27	2700
EI	1440	1430	1	.12	150	13	.20	.26	2700
EJ	1680	1430	0.9	.12	150	12	.20	.26	2700
EK	2016	1430	0.7	.11	150	10	.20	.26	2700
BS 63/40									
FA	193	1430	7.4	.40	250	48	.44	.56	4000
FB	290	1430	4.9	.31	250	42	.40	.51	4000
FC	435	1430	3.3	.25	250	34	.36	.46	4000
FD	580	1430	2.5	.23	250	29	.35	.44	4000
FE	696	1430	2.1	.21	250	26	.33	.42	4000
FF	870	1430	1.6	.18	250	23	.32	.41	4000
FG	1160	1430	1.2	.17	250	19	.31	.39	4000
FH	1392	1430	1	.16	250	16	.30	.39	4000
FI	1740	1430	0.8	.15	250	14	.29	.35	4000
FJ	2030	1430	0.7	.15	250	12	.29	.35	4000
FK	2436	1430	0.6	.14	250	11	.27	.32	4000
BS 71/40									
FA	187	1430	7.7	.58	400	55	.50	.63	5000
FB	280	1430	5.1	.43	400	50	.44	.56	5000
FC	420	1430	3.4	.33	400	42	.40	.51	5000
FD	560	1430	2.6	.28	400	38	.38	.48	5000
FE	672	1430	2.1	.26	400	34	.37	.47	5000
FF	840	1430	1.7	.23	400	31	.35	.45	5000
FG	1120	1430	1.3	.20	400	26	.34	.43	5000
FH	1344	1430	1.1	.18	400	24	.33	.40	5000
FI	1680	1430	0.9	.17	400	21	.29	.35	5000
FJ	1960	1430	0.7	.16	400	19	.29	.35	5000
FK	2352	1430	0.6	.15	400	17	.27	.32	5000
BS 88/50									
FA	232	1430	6.2	.92	800	56	.61	.89	10000
FB	304	1430	4.7	.75	800	52	.57	.82	10000
FC	406	1430	3.5	.62	800	47	.53	.77	10000
FD	609	1430	2.3	.47	800	41	.48	.69	10000
FE	696	1430	2.1	.45	800	38	.47	.68	10000
FF	928	1430	1.5	.37	800	34	.44	.64	10000
FFX	1073	1430	1.3	.35	800	32	.43	.63	10000
FG	1218	1430	1.2	.32	800	30	.43	.62	10000
FH	1566	1430	0.9	.29	800	26	.42	.55	10000
FI	1856	1430	0.8	.27	800	24	.41	.51	10000
FJ	2320	1430	0.6	.23	800	22	.40	.47	10000
BS 112/63									
FA	217	1430	6.6	1.6	1400	61	1.2	1.7	15000
FB	308	1430	4.6	1.2	1400	56	1.1	1.6	15000
FC	392	1430	3.6	1.0	1400	53	1.0	1.5	15000
FD	504	1430	2.8	.86	1400	48	.95	1.4	15000
FE	686	1430	2.1	.68	1400	44	.89	1.3	15000
FF	812	1430	1.8	.62	1400	41	.85	1.2	15000
FFX	1036	1430	1.4	.56	1400	36	.81	.97	15000
FG	1204	1430	1.2	.49	1400	35	.79	1.1	15000
FH	1428	1430	1.0	.45	1400	32	.77	.93	15000
FI	1596	1430	0.9	.42	1400	30	.73	.87	15000
FJ	2044	1430	0.7	.37	1400	27	.61	.74	15000
FK	2912	1430	0.5	.31	1400	22	.52	.62	15000

1) Gearbox with fan or motor motor with fan, flange mounted on the gearbox.

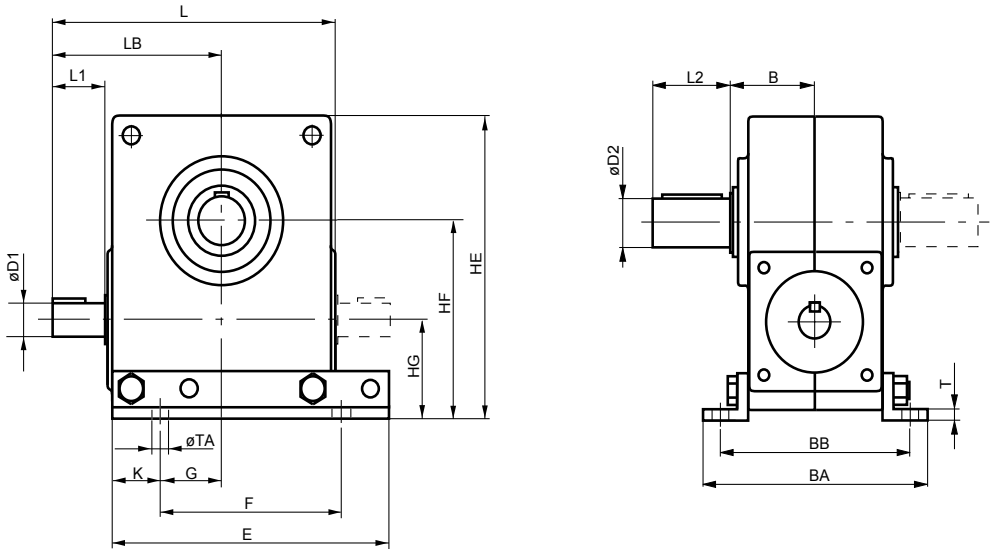
Standard execution BS40-71



Mounting position O, hollow shaft

BS	A	BC	D1	D2	DA	HA	HB	HC	HD	L	L1	LA	LB	LC	LD	LE	LX	ME	MF	øR	SE	Kgs
40	40	73	14	20	58	10	36	140	130	146	25	100	86	40	10	92	8.5	46	46	8.1	M8x12	3.0
50	50	78	19	25	68	10	38	155	145	179	35	124	108	52	10	98	8	56.6	56.6	8.3	M8x12	4.8
63	63	82	19	30	80	10	43	183	173	200.5	35	146	118.5	63	10	101	7	56.6	56.6	10.3	M8x12	6.5
71	71	101.4	24	35	92	14	49	209	195	214	40	165	128	68.5	14	122	7.3	76.4	76.4	12.5	M8x14	9.6

Underdriven worm gear with feet and output shaft



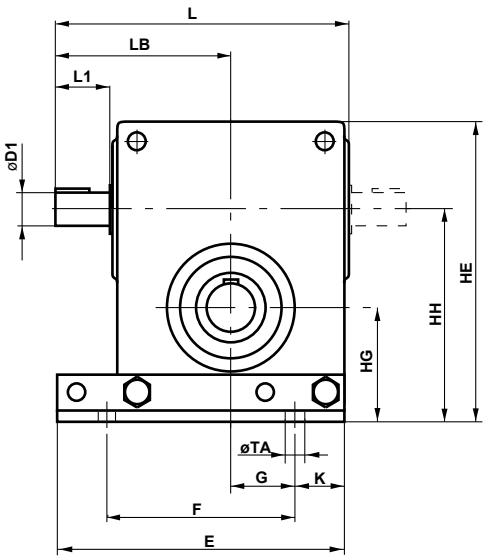
Mounting position UV, UH, UD

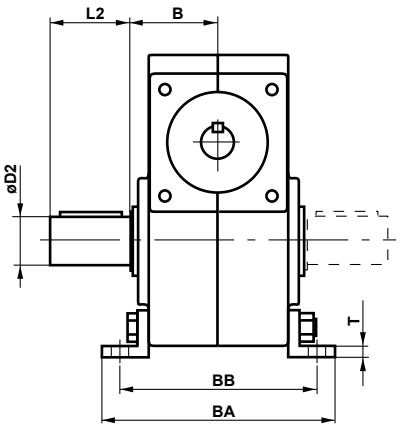
Mounting position UV

BS	B	BA	BB	D1	D2	E	F	G	HE	HF	HG	K	L	L1	L2	LB	T	TA	Kgs
40	47	133	108	14	20	140	80	20	152	98	58	30	146	25	36	86	5	8.5	3.0
50	50	138	113	19	25	155	104	36.5	167	110	60	25.5	179	35	42	108	5	8.5	4.8
63	52	146	121	19	30	183	126	44.5	195	128	65	28.5	200.5	35	58	118.5	7	10.5	6.5
71	62.5	169.4	143.4	24	35	209	137	46.5	216.5	141.5	70.5	36	214	40	58	128	8	12.5	9.6

Shaft tolerance, see page 57

Overdriven worm gear with feet and output shaft



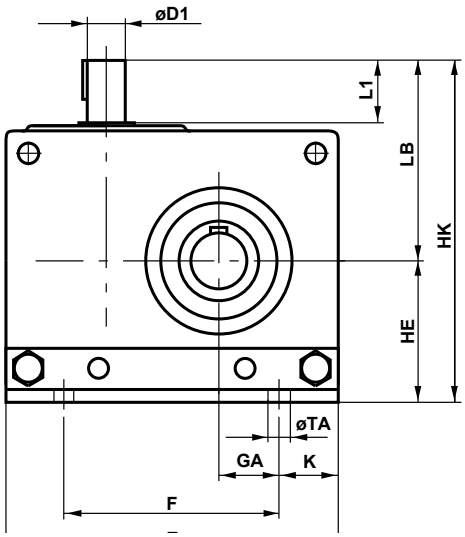


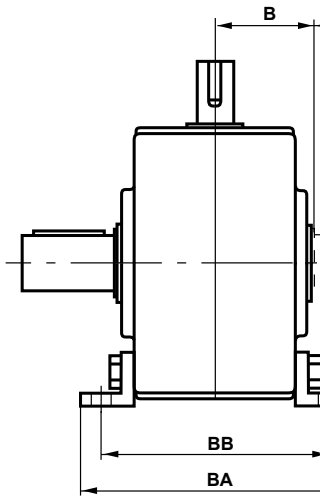
Mounting position OV, OH, OD

Mounting position OV

BS	B	BA	BB	D1	D2	E	F	G	HE	HH	HG	K	L	L1	L2	LB	T	TA	Kgs
40	47	133	108	14	20	140	80	20	152	106	66	30	146	25	36	86	5	8.5	3.0
50	50	138	113	19	25	155	104	36.5	167	119	69	25.5	179	35	42	108	5	8.5	4.8
63	52	146	121	19	30	183	126	44.5	195	142	79	28.5	200.5	35	58	118.5	7	10.5	6.5
71	62.5	169.4	143.4	24	35	209	137	46.5	216.5	153.5	82.5	36	214	40	58	128	8	12.5	9.6

Worm gear with vertical worm screw, feet and output shaft





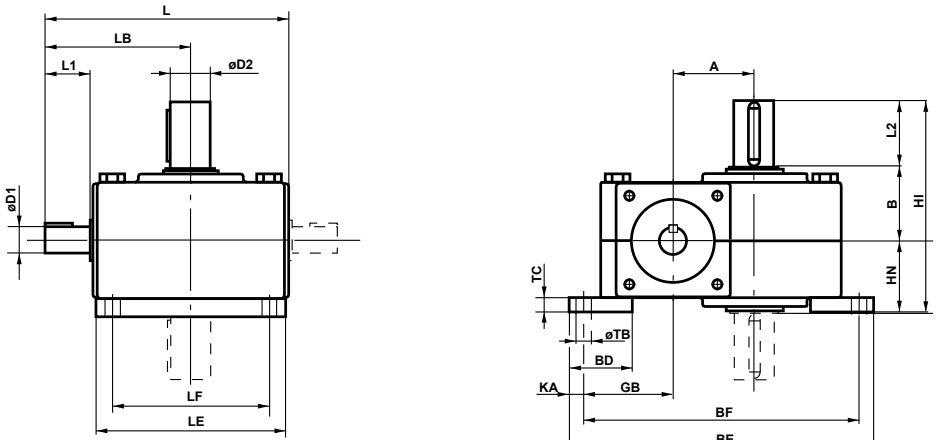
Mounting position VV, VH, VD

Mounting position VV

BS	B	BA	BB	D1	D2	E	F	GA	HE	HK	K	L1	L2	LB	T	TA	Kgs
40	47	133	108	14	20	140	80	24	62	148	30	25	36	86	5	8.5	3.9
50	50	138	113	19	25	155	104	31.5	74	182	25.5	35	42	108	5	8.5	6.1
63	52	146	121	19	30	183	126	38.5	85	203.5	28.5	35	58	118.5	7	10.5	8.3
71	62.5	169.4	143.4	24	35	209	137	39	90	218	36	40	58	128	8	12.5	12.0

Shaft tolerance, see page 57

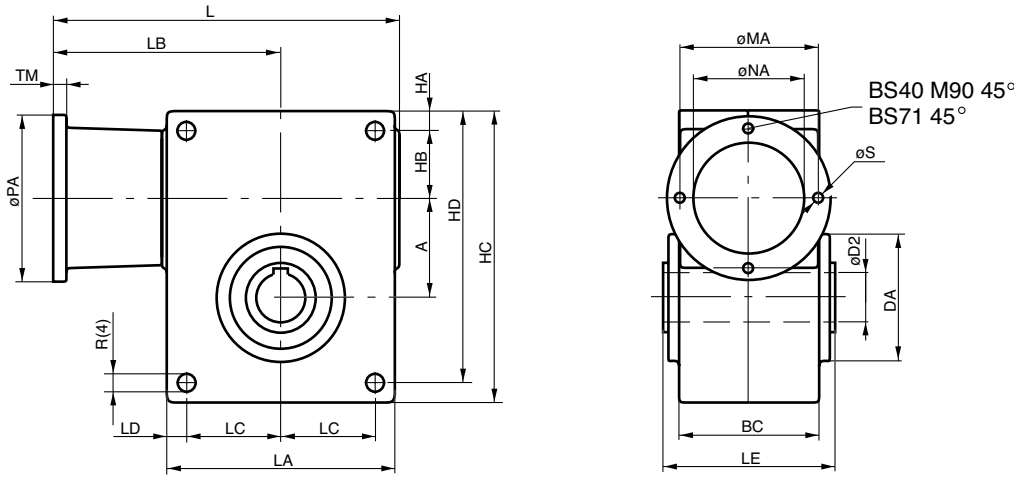
Worm gear with horizontal input shaft and feet



Mounting position HU, HN, HD. Also state position of input shaft ☐○ A or ☐○ B. Mounting position HU-B

BS	A	B	BD	BE	BF	D1	D2	GB	HI	HN	KA	L	L1	L2	LB	LE	LF	TB	TC	X	Kgs
40	40	47	40	181	162	14	20	57	131.5	48.5	9.5	146	25	36	86	100	80	9	12	49	4.1
50	50	50	40	196	177	19	25	59	143	51	9.5	179	35	42	108	124	104	9	12	52	6.4
63	63	52	45	233	213	19	30	68	163	53	10	200.5	35	58	118.5	146	126	11	12	54	8.7
71	71	62.5	55	266	241	24	35	79	186.5	66	12.5	214	40	58	128	165	137	12.5	15	64.5	12.7

Standard execution with motorflange

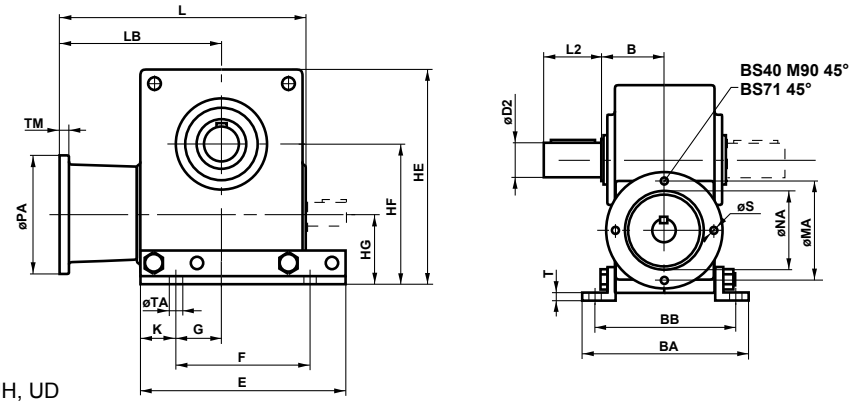


Mounting position O- or
U-hollow shaft

Size	Motor-size	Flange type	A	BC	D2	DA	HA	HB	HC	HD	L	LA	LB	LC	LD	LE	MA	NA	PA	øR	S	TM	Kgs
	63	B14									172		112				75	60	92		6	8	3.6
40	71	B14	40	73	20	58	10	36	140	130	178	100	118	40	10	92	85	70	102	8.3	7	9	3.6
	80	B14									188		128				100	80	118		7	10	3.6
	90	B14									198		138				115	95	140		9	12	3.6
	71	B14									211		140				85	70	108		7	10	5.5
50	80	B14	50	78	25	68	10	38	155	145	221	124	150	52	10	98	100	80	118	8.3	7	10	5.7
	90	B14									231		160				115	95	140		9	12	5.9
	71	B14									233		151				85	70	108		7	10	7.2
63	80	B14	63	82	30	80	10	43	183	173	243	146	161	63	10	101	100	80	118	10.3	7	10	7.4
	90	B14									253		171				115	95	140		9	12	7.6
	100	B14									263.5		181.5				130	110	160		9	12	7.8
	80	B14									263		177				100	80	118		7	10	10.6
71	90	B14	71	104.5	35	92	14	49	209	195	273	165	187	68.5	14	122	115	95	140	12.3	9	12	10.8
	100/112	B14									283.5		197.5				130	110	160		9	12	11.0

Shaft tolerance, see page 57

Underdriven worm gear with feet, output shaft and motorflange

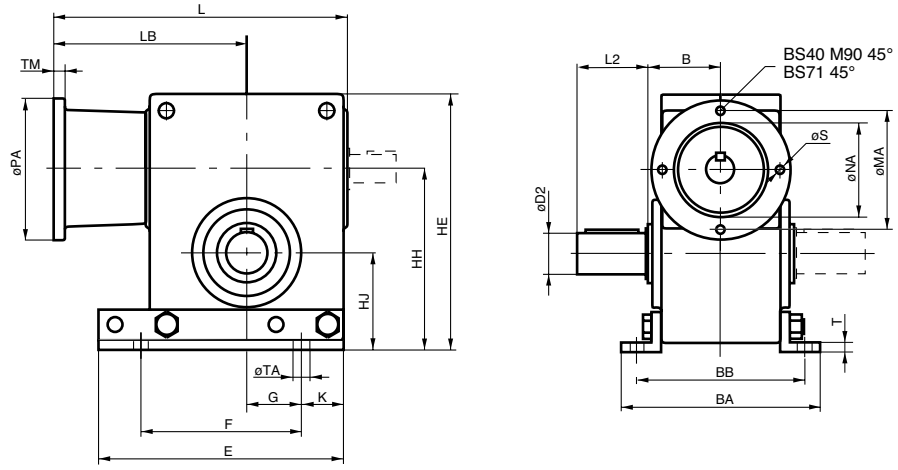


Mounting position UV, UH, UD

Mounting position UV

Size	Motor-size	Flange type	B	BA	BB	D2	E	F	G	HE	HF	HG	K	L	L2	LB	MA	NA	PA	TA	TM	S	T
	63	B14												172		112	75	60	92		8	6	
40	B14	47	133	108	20	140	80	20	152	98	58	30	178	36	118	85	70	102	8.5	9	7	5	
	80	B14												188		128	100	80	118		10	7	
	90	B14												198		138	115	95	140		10	9	
	71	B14												211		140	85	70	108		10	7	
50	B14	50	138	113	25	155	104	36.5	167	110	60	25.5	221	42	150	100	80	118	8.5	10	7	5	
	90	B14												231		160	115	95	140		12	9	
	71	B14												233		151	85	70	108		10	7	
63	80	B14	52	146	121	30	183	126	44.5	195	128	65	28.5	243	58	161	100	80	118	10.5	10	7	7
	90	B14												253		171	115	95	140		12	9	
	100	B14												263.5		181.5	130	110	160		12	9	
	80	B14												263		177	100	80	118		10	7	
71	90	B14	62.5	169.4	143.4	35	209	137	46.5	217	142	71	36	273	58	187	115	95	140	12.5	12	9	8
	100/112	B14												283.5		197.5	130	110	160		12	9	

Overdriven worm gear with feet, output shaft and motorflange

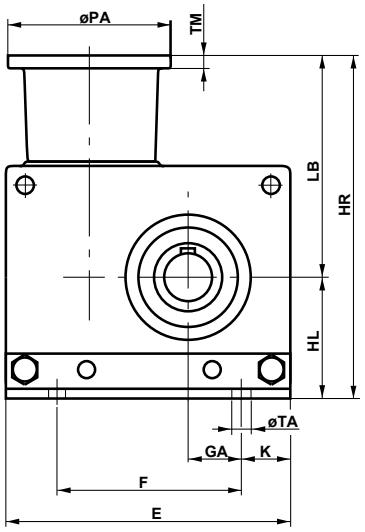


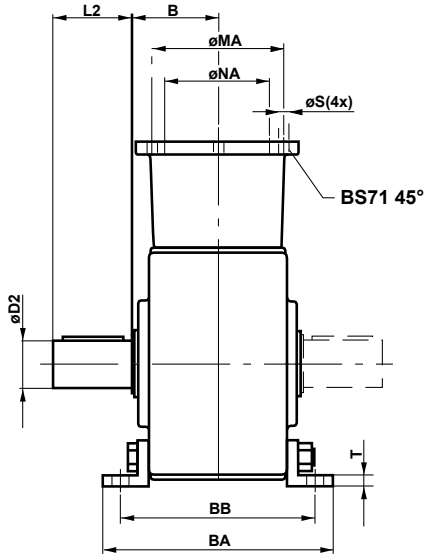
Mounting position OV

Size	Motor-size	Flange type	B	BA	BB	D2	E	F	G	HE	HH	HJ	K	L	L2	LB	MA	NA	PA	S	T	TA	TM
	63	B14												172		112	75	60	92	6			8
40	71	B14	47	133	108	20	140	80	20	152	106	66	30	178	36	118	85	70	102	7	5	8.5	9
	80	B14												188		128	100	80	118	7			10
	90	B14												198		138	115	95	140	9			10
	71	B14												211		140	85	70	108	7			10
50	B14	50	138	113	25	155	104	36.5	167	110	60	25.5	221	42	150	100	80	118	7	5	8.5	10	
	90	B14												231		160	115	95	140	9			12
	71	B14												233		151	85	70	108	7			10
63	80	B14	52	146	121	30	183	126	44.5	195	142	79	28.5	243	58	161	100	80	118	7	5	10.5	12
	90	B14												253		171	115	95	140	9			12
	100	B14												263.5		181.5	130	110	160	9			12
		80	B14												263		177	100	80	118	7		
10																							
71	90	B14	62.5	169.4	143.4	35	209	137	46.5	216.5	153.5	82.5	36	273	58	187	115	95	140	9	8	12.52	1

Shaft tolerance, see page 57

Worm gear with vertical worm screw, feet, output shaft and motorflange





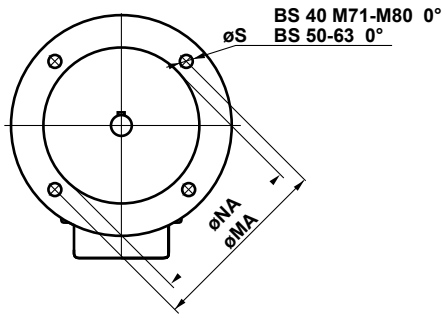
Mounting position VV, VH, VD

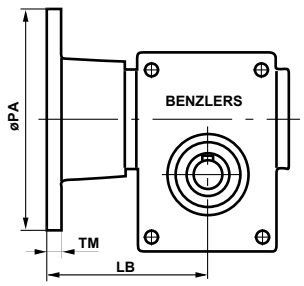
Mounting position VV

Size	Motor-size	Flange type	B	BA	BB	D2	E	F	GA	HR	HL		K	L2	LB	MA	NA	PA	S	T	TA	TM	Vikt
40	63	B14									174				112	75	60	92	6			8	4.5
	71	B14	47	133	108	20	140	80	24	180	62	30	36	118	85	70	102	7	5	8.5	9	4.5
	80	B14								190				128	100	80	118	7			10	4.5
	90	B14								200				138	115	95	140	9			10	4.5
	71	B14								214				140	85	70	108	7			10	6.8
	50	80	B14	50	138	113	25	155	104	31.5	224	74	25.5	42	150	100	80	118	7	5	8.5	10
7.0	90	B14								234				160	115	95	140	9			12	7.2
	71	B14								236				151	85	70	108				10	9.0
63	80	B14	52	146	121	30	183	126	38.5	246	85	28.5	58	161	100	80	118	7		10.5	10	9.2
	90	B14								256				171	115	95	140	9	7		12	9.4
	100	B14								266.5				181.5	130	110	160	9			12	9.6
71	80	B14								267				177	100	80	118	7			10	13.0
	90	B14	62.5	169.4	143.4	35	209	137	39	277	90	36	58	187	115	95	140	9	8	12.5	12	13
	100/112	B14								287.5				197.5	130	110	160	9			12	13.4

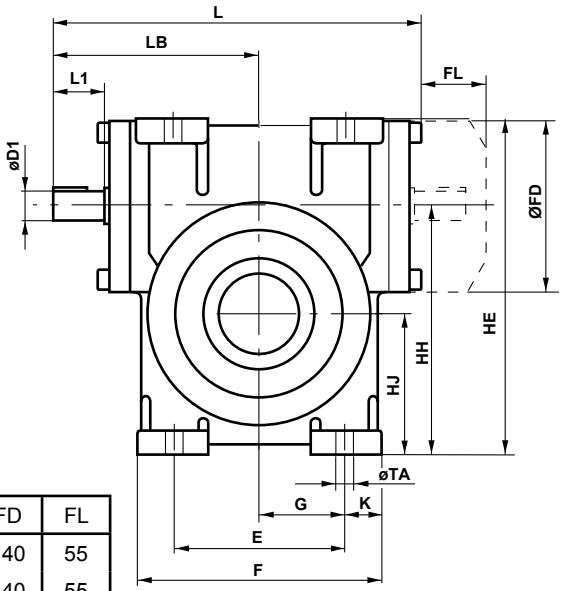
Motorflange type B5

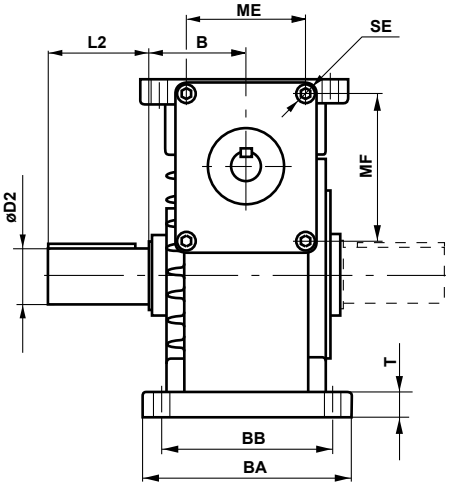
Size	Motorsize	LB	MA	NA	PA	S	TM
	63	112	115	95	140	9	9
BS 40	71	118	130	110	160	9	9
	80	128	165	130	200	11.5	10
	90	138	165	130	200	11.5	10
	71	140	130	110	160	9	10
BS 50	80	160	165	130	200	11.5	12
	90	160	165	130	200	11.5	12
	71	151	130	110	160	9	10
BS 63	80	171	165	130	200	11.5	12
	90	171	165	130	200	11.5	12
	100	181.5	215	180	250	14	12
	80	187	165	130	200	11.5	12
BS 71	90	187	165	130	200	11.5	12
	100/112	197.5	215	180	250	14	12





BS 88-112 Worm gear with feet and output shaft





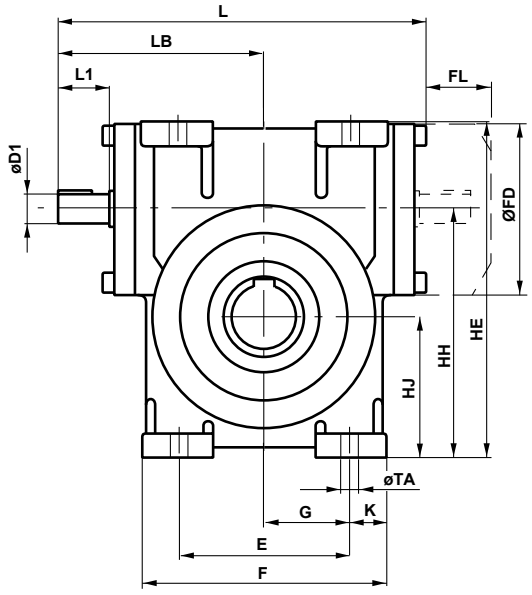
Size	FD	FL
BS 88	140	55
BS 112	140	55

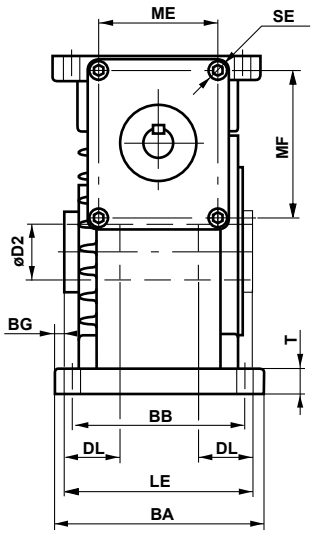
Mounting position OV, OH, OD

Mounting position OV

Size	Ratio	BB	BA	B	E	K	F	G	D2	D1	L2	L1	HH	T	HJ	HE	L	LB	TA	SE	ME	MF	Kgs
BS	<55	140	170	70	140	30	200	70	45	28	82	42	203	20	115	275	300	168	14	M10x18	95	120	40
88	>55	140	170	70	140	30	200	70	45	24	82	42	203	20	115	275	300	168	14	M10x18	95	120	40
BS	<60	175	210	82	175	37.5	250	87.5	55	35	82	58	252	23	140	340	355	202	18	M10x20	95	120	57
112	>60	175	210	82	175	37.5	250	87.5	55	28	82	42	252	23	140	340	339	186	18	M10x20	95	120	57

BS 88-112 Worm gear with hollow shaft





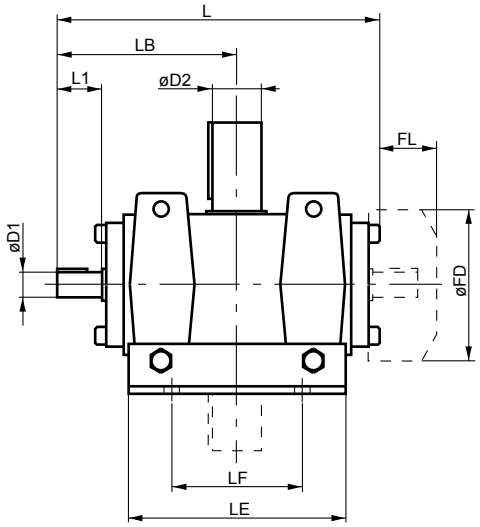
Mounting position O-hollow shaft

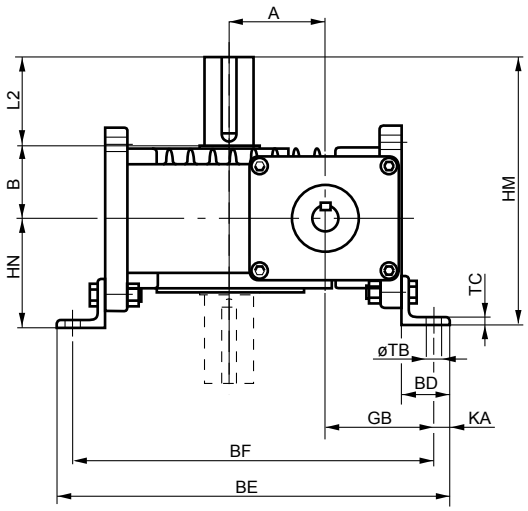
Mounting position O-hollow shaft

Size	Ratio	BB	BA	BG	D2	D1	DL	E	F	G	HH	HJ	HE	K	L	L1	LB	LE	T	TA	SE	ME	MF	Kgs
BS	<55	140	170	8	45	28	45	140	200	70	203	115	275	30	300	42	168	154	20	14	M10x18	95	120	39
88	>55	140	170	8	45	24	45	140	200	70	203	115	275	30	300	42	168	154	20	14	M10x18	95	120	39
BS	<60	175	210	18	55	35	50	175	250	87.5	252	140	340	37.5	355	58	202	174	23	18	M10x20	95	120	56
112	>60	175	210	18	55	28	50	175	250	87.5	252	140	340	37.5	339	42	186	174	23	18	M10x20	95	120	56

Shaft tolerance, see page 57

Worm gear BS88-112 with horizontal input shaft and feet

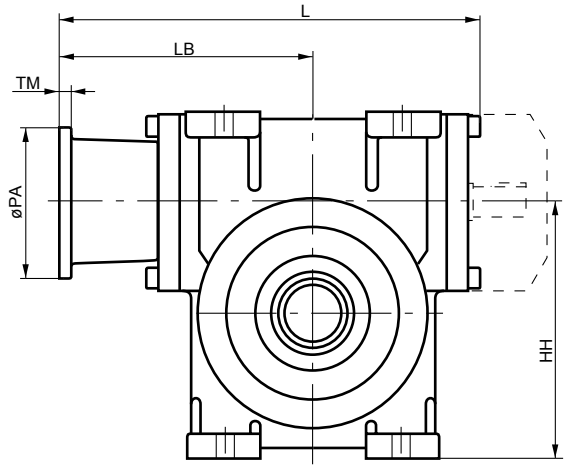




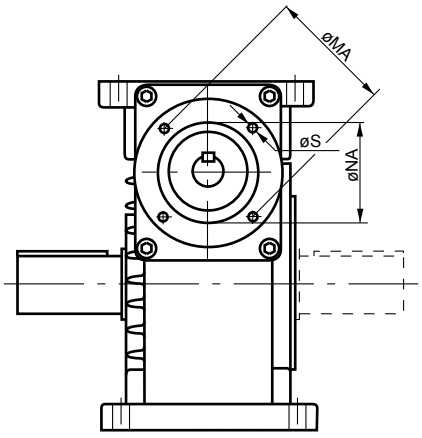
Mounting position HU, HN, HD. Also state position of input shaft ☐○ A or ☐○ B. Mounting position HU-A

Size	Ratio	A	B	BD	BF	BE	D1	D2	L2	L1	FD	FL	GB	HM	HN	L	LB	LF	LE	KA	TB	TC	Kgs	Oil (lit)
BS	<55	88	70	45	335	365	28	45	82	42	140	55	102	252	100	300	168	120	200	15	14	7	40	1.5
88	>55	88	70	45	335	365	24	45	82	42	140	55	102	252	100	300	168	120	200	15	14	7	40	1.5
BS	<60	112	82	60	420	460	35	55	82	58	140	55	128	289	125	355	202	135	250	20	18	10	57	1.6
112	>60	112	82	60	420	460	28	55	82	42	140	55	128	289	125	339	186	135	250	20	18	10	57	1.6

BS 88-112 Motorflange



Mounting position OH, OV, OD

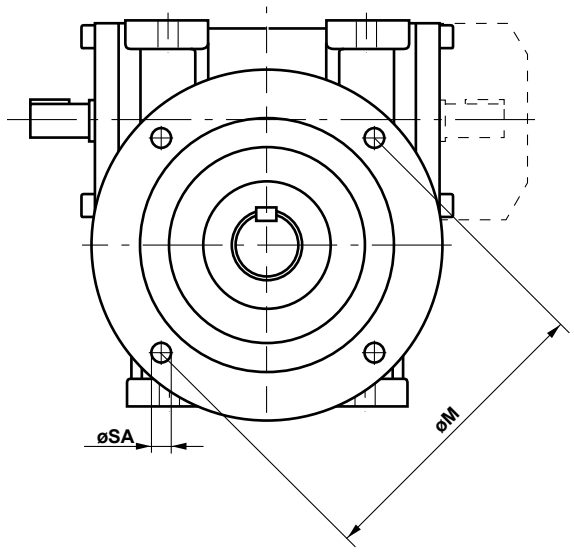


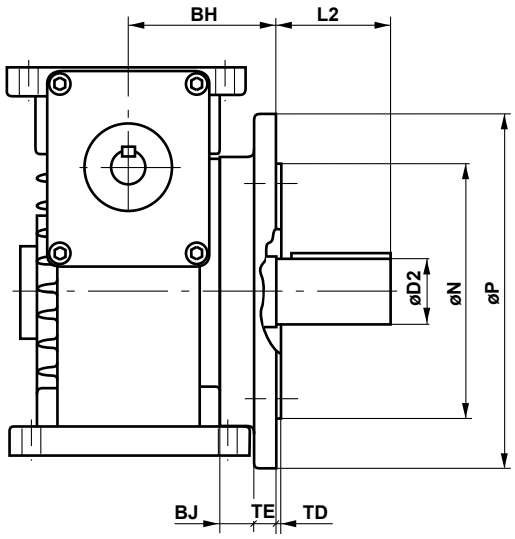
Mounting position OV

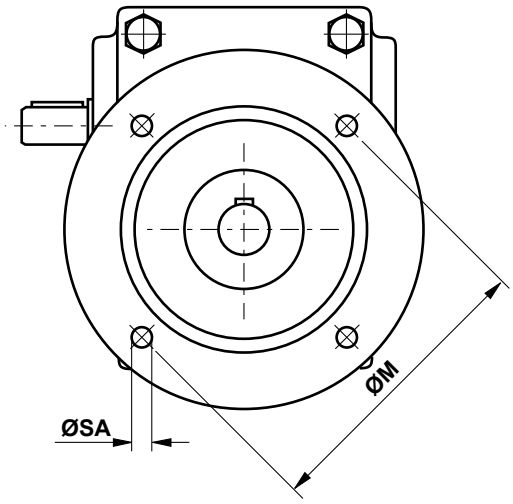
Size		Motor	B14 Flange								B5 Flange							
		size	HH	L	LB	MA	NA	PA	S	TM	L	LB	MA	NA	PA	S	TM	Vikt
	i>55	80	203	345	213	100	80H7	118	7	10	355	223	165	130H7	200	11.5	12	41
BS		90	203	355	233	115	95H7	140	9	12	355	223	165	130H7	200	11.5	12	41
88		100/112	203	365	233.5	130	110H7	160	9	12	365	233.5	215	180H7	250	14	12	42
	i<55	132	203								398	266	265	230H7	300	14	13	50
	i>60	90	252	397	244	115	95H7	140	9	12	397	244	165	130H7	200	11.5	12	58
BS	i>60		252	408	254.5	130	110H7	160	9	12	408	254.5	215	180H7	250	14	12	59
112		100/112	252	420	267	130	110H7	160	9	12	420	267	215	180H7	250	14	12	61
		132	252								440	287	265	230H7	300	14	13	67

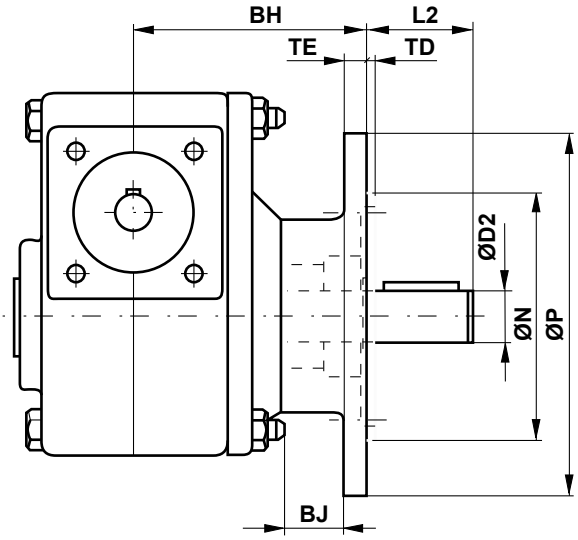
Shaft tolerance, see page 57

Execution with output flange and shaft BS40-112







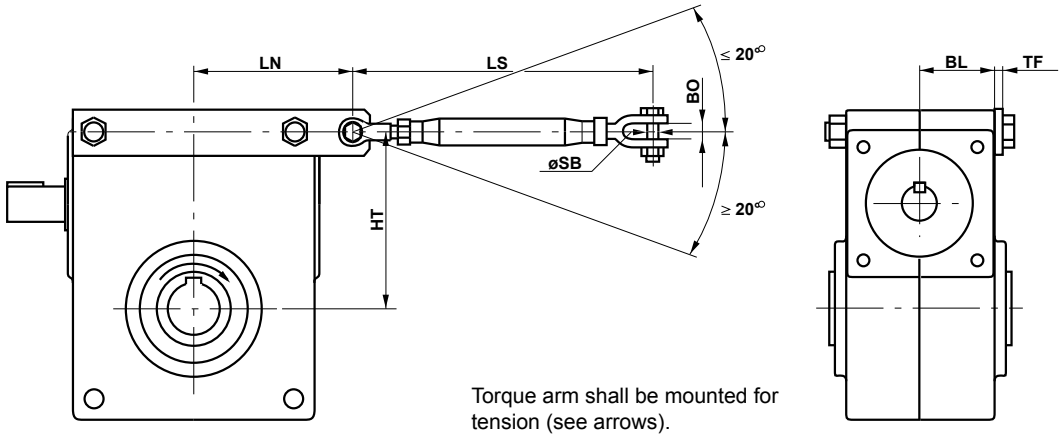


1) Standard execution,
others on request

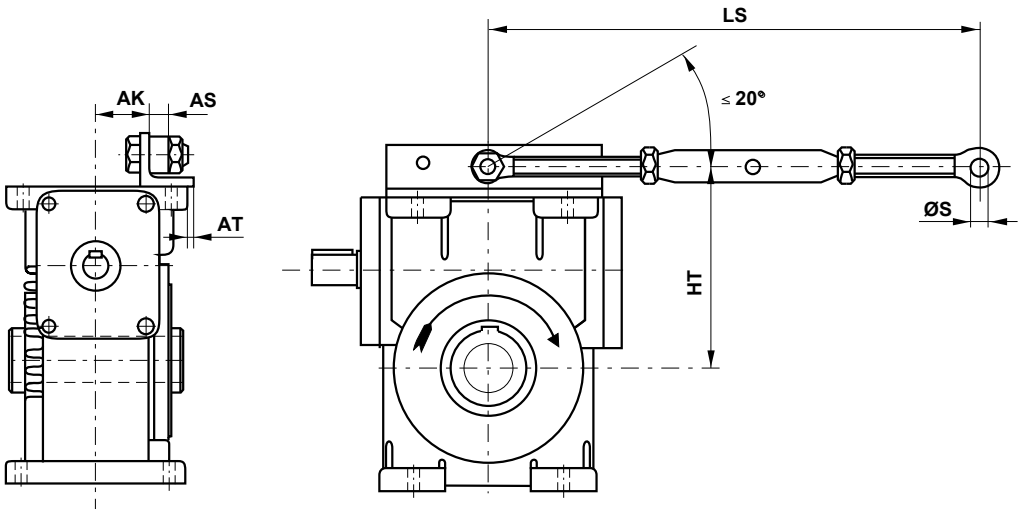
Size	BH	D2	L2	BJ	M	N	P	SA	TE	TD	Vikt
BS 40	91.5	20	36	28	100	80h7	118	7	10	3	4.1
					1151	95h71	1401	9			
					130	110h7	160	9			
					165	130h7	200	11			
BS 50	99	25	42	28	100	80h7	118	7	10	3.5	6.6
					115	95h7	140	9			
					1301	110h71	1601	9			
					165	130h7	200	11			
BS 63	106	30	58	35	130	110h7	160	9	12	3.5	9.3
					1651	130h71	2001	11			
BS 71	122.4	35	58	32	165	130h7	200	11	12	3.5	13.9
BS 88	105	45	82	24	215	180j6	250	14	15	4	47
BS 112	125	55	82	32	265	230j6	300	14	15	4	69

Shaft tolerance, see page 57

Execution with torque arm

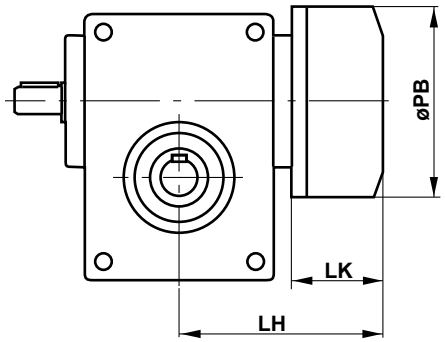


Torque arm shall be mounted for tension (see arrows).



Size	AK	AS	AT	BO	HT	BL	LN	LS min/max	S	SB	TF	Kgs
BS 40	-	-	-	9	76	36.5	70	165/245	-	8	4	4.0
BS 50	-	-	-	9	88	39	85	165/245	.	8	5	5.8
BS 63	-	-	-	11	106	41	103	190/290	-	3/8”	5	7.5
BS 71	-	-	-	11	120	50.7	107.5	190/290	-	3/8”	5	10.7
BS 88	47	18	-	-	190	-		460/600	16	-	-	40.0
BS 112	60	18	5	-	240	-		480/600	16	-	-	57

Execution with electromagnetic brake



Size	Brake size	Brake torque Nm	øPB	LH	LK	Vikt
	02	3	85	115	55	4.6
BS 40	03	5.7	100	120	60	5.2
	04	12.6	116	126	66	6.3
	03	6.4	100	131	60	7
BS 50	04	14.4	116	137	66	8.1
	05	24	137	146	75	10.4
	03	6.4	100	142	60	8.7
BS 63	04	14.4	116	148	66	9.8
	05	24	137	157	75	12.1
	04	16	116	160	74	12.3
BS 71	05	26	137	161	75	14.3

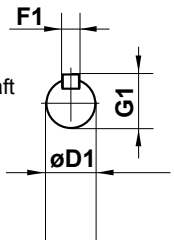
Shaft bushings

	Hollow shaft mm			
Size	Standard	Bushing		
BS 88	45	40	35	-
BS 112	55	50	45	40

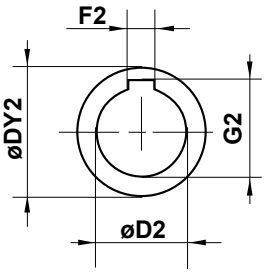
Key and locking screws are supplied with each set of bushes.

Shaftdimensions and tolerances

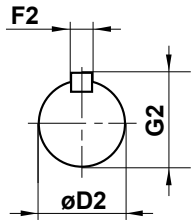
Input shaft



Hollow shaft



Output shaft



Size	Input shaft			Hollow shaft			Output shaft			
	D1	F1	G1	DY2	D2	F2	G2	D2	F2	G2
BS 40	14j6	5h9	16	37d9	20H7	6JS9	22.8	20j6	6h9	22.5
BS 50	19j6	6h9	21.5	40d9	25H7	8JS9	28.3	25j6	8h9	28.0
BS 63	19j6	6h9	21.5	45d9	30H7	8JS9	33.3	30j6	8h9	33 0
BS 71	24j6	8h9	27	50d9	35H7	10JS9	38.3	35j6	10h9	38.0
BS 88 i<60	28j6	Sh9	31	65d9	45H7	14D10	48.8	45k6	14h9	48.5
BS 88 i>60	24j6	8h9	27							
BS 112 i<60	35j6	10h9	38	80d9	55H7	16D10	59.3	55k6	16h9	59.0
BS 112 i>60	28j6	8h9	31							

Keyway acc. to SMS 2305

Maximum input speed n1

	Size						
	40	50	63	71	88	112i<60:1	112i>60:1
n1, max rpm	6000	5500	5000	4500	4000	3000	3500

SERIES BS

WORM GEAR
WITH ENVIRONMENTAL CLASSIFICATION

With BS (size 40-71) classified acc to environmental class we are able to recommend the gears for installation in ambient conditions where normally only materials in stainless steel are accepted. The gears are classified acc to environ-mental class M2-M3, Swedish standard stBK-N4.

Advantages:

- No corrosion
- Low weight (aluminium)
- High rating
- IEC-standard
- High surface finish
- No maintenance
- Modern design
- Easy handling
- Large number of motor alternatives

Product specification

- coated gear case, flanges and feet
- stainless steel bolts in gear housing
- stainless steel hollow shaft (SS 2346 alt. 2382)
- stainless steel output shaft
- surface for seal ring protected by stainless steel sleeve (SS 2333)
- Seal rings of viton
- ratings acc to catalogue

Type of coating

The coating is a recently developed surface coating method for aluminium.

The coating means that the material surface is, by a chemical process, converted into an aluminium oxide, which gives a very hard, ceramic, surface finish.

The oxide layer is then impregnated and coated with plastic. With heat treatment a very strong and resistant connection between oxide and plastic is created.

Unique coating qualities:

- high resistance against corrosion
- very hard and resistant against wear
- low tendency to be sticky
- hygienic

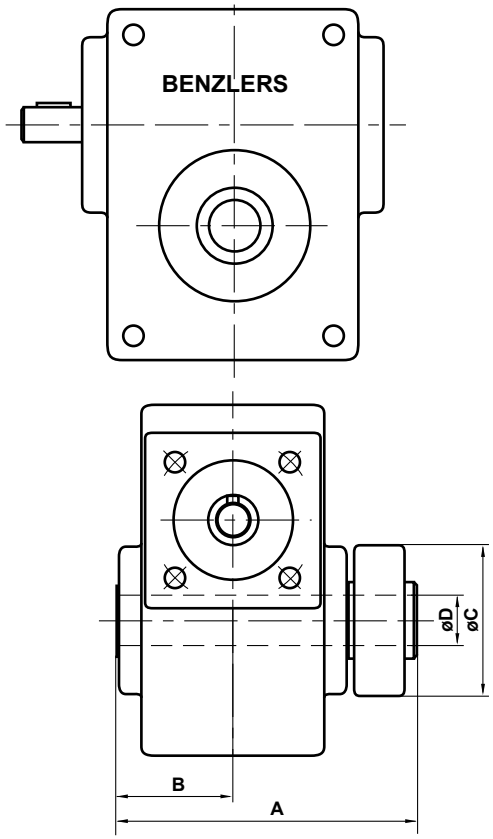
Application examples

- food industry
- paper and cellulose industry
- pharmaceutical industry
- chemical industry
- defence industry
- marine and mobile installations
- all outdoor installations

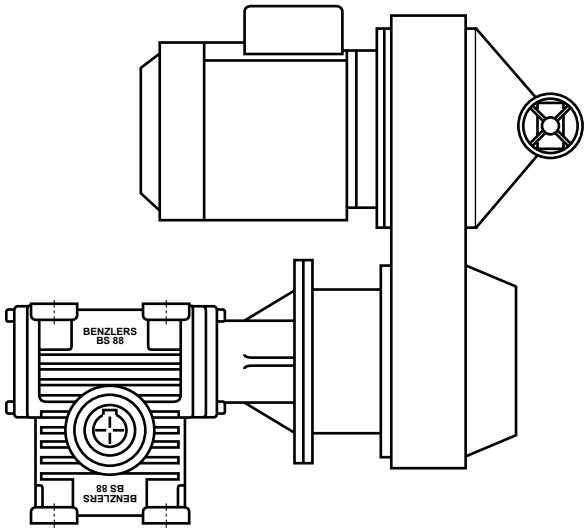
Gear		BS 40	BS 50	BS 63	BS 71
Catalogue rating, Nm	max min	78 31	120 62	197 92	315 143
Output speed, rpm	max min	429 9	358 9	369 7	381 7
Max static load, Nm		93	150	250	400
Radial force on output shaft, N		2000	2700	4000	5000
Thrust load on output shaft, N		2000	2500	3500	4500

APPLICATIONS

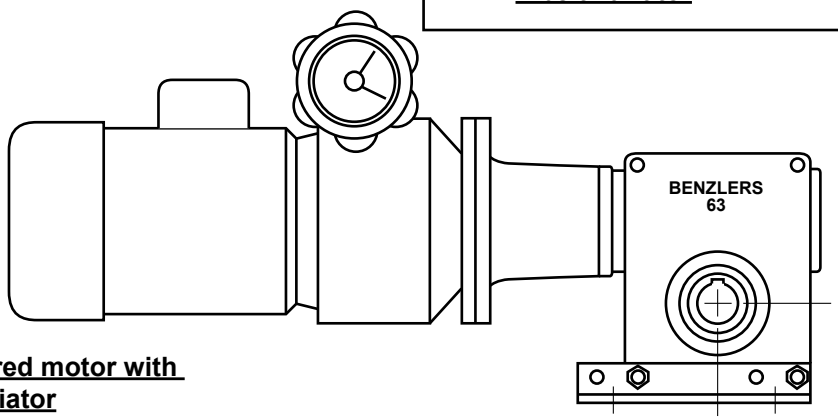
Worm gear with shrink fit



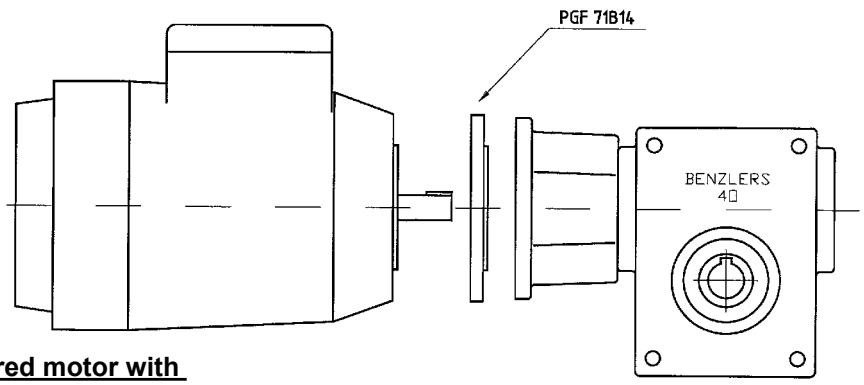
Size	Shrink disc	A	B	øC	øD	Nm
BS 40	HSD 30-22	119	46	60	20	155
BS 50	HSD 36-22	128	49	72	25	350
BS 63	HSD 44-22	133	50.5	80	30	440
BS 71	HSD 44-22	154	61	80	35	770



Wormed geared motor with v-belt variator



Wormed geared motor with planetary variator



Wormed geared motor with planetary variator

MOUNTING

General:

1. The gear should be placed on a flat and solid foundation.
2. Sprocket, pulley or coupling on shaft can not be mounted with force. This will damage the gear.
3. To avoid increasing load on shafts and bearings, the gear and the driven machine should be carefully aligned, even if an elastic coupling is used.
4. If sprockets are used on the output shaft the preferable direction of pull should be such that the gear housing willbe pressed towards the foundation.
5. When situated outdoors or working under adverse conditions as heat, dust or damp, the gear must be provided with sufficient protection, but the cooling air circulation must not be unduly restricted.

Hollow shaft gears

1. The gear is normally mounted on a shaft with tolerance js6. The hollow shaft have tolerance H7.

   Grease the shaft with Molykote BR2 or equivalent before the gear is mounted. The gear shall not be mounted with force.

   The gear shall be locked against axiel movement. Set screws in hollow shaft can be used for BS88 and 112.

Lubrication

Before delivery BS40-112 are filled with synthetic oil - Mobil SHC 634. This type of lubrication is extra suitable for worm gears.

At normal condition the oil/grease never needs to be changed.

Ambient temperature -30°C - +30°C.

Maintenance

1. Benzler worm gears are lubricated for life with synthetic oil/grease and are therefore maintenance free.
2. Check that there are no leakage.
3. The worm gears shall under no circumstances be entirely filled with oil or grease.

Running in

1.The gear should be run under low load conditions during the first 10-30 hours. Then the load should gradually be increased to full load.

2.The length of the running-in period depends on the size of the gear and the actual working conditions.

3. When increasing the load the temperature of the gear can exceed the ambient temperature by 60-70° C. Oil- and geartemperatures of 95-100° C are harmless and have no influence on the function af the gear. When the temperature exceeds 100° C special sealrings must be used.
4. Gears which are not used for a long period should be run for short periods, approximately every third month.

QUESTIONAIRE

Advantages:

To specify a drive precisely, certain data are essential. The most important questions are listed in the table below. If you do not have the required data available in this form, we advice you to use a technical handbook or other suitable documentation. Should you have any question, please do not hesitate to contact us, Benzlers specialists will be pleased to assist you.

Load designation

Output power (kW): P_e	at n_{max}	at n_{min}
Output speed (RPM):	ne_{max}	ne_{min}
Output torque (Nm): T_e	at n_{max}	at n_{min}
Overhung load (N): F_{r2e}	at output shaft	at input shaft
Axial thrust load (N): F_{a2e}	at output shaft	at input shaft
(away + / towards -)		
Moment of inertia (kgm^2):	at output shaft	at input shaft

Unit type and mounting position (see page 11)

Motor
Enclosure IP

Operating voltage motor (V) brake (V) frequency (Hz)

Brake torque (Nm)

Ambient factors
Ambient temperature (°C)

Load cycle / Duty cycle S / % ED

Starting frequency (1/h)

Additional information:

PRODUCT SAFETY

IMPORTANT

Product Safety Information

General - The following information is important in ensuring safety. It must be brought to the attention of personnel involved in the selection of power transmission equipment, those responsible for the design of the machinery in which it is to be incorporated and those involved in its installation, use and maintenance.

Our equipment will operate safely provided it is selected, installed, used and maintained properly. As with any power transmission equipment proper precautions must be taken as indicated in the following paragraphs, to ensure safety.

Potential Hazards - these are not necessarily listed in any order of severity as the degree of danger varies in individual circumstances. It is important therefore that the list is studied in its entirety:-

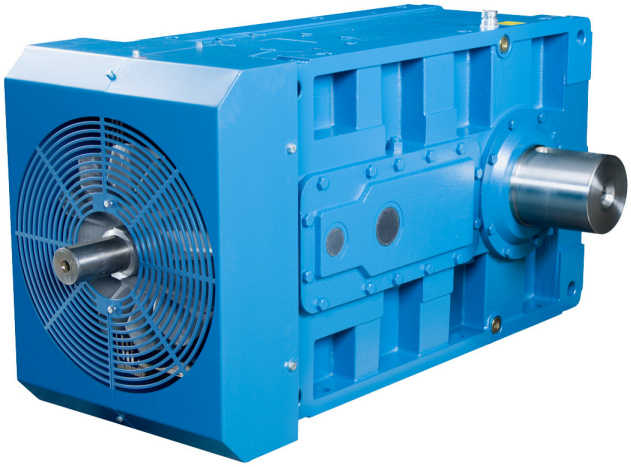
1) Fire/Explosion
   (a) Oil mists and vapour are generated within gear units. It is therefore dangerous to use naked lights in the proximity of gearbox openings, due to the risk of fire or explosion.
   (b) In the event of fire or serious overheating (over 300 oC), certain materials (rubber, plastics, etc.) may decompose and produce fumes. Care should be taken to avoid exposure to the fumes, and the remains of burned or overheated plastic/rubber materials should be handled with rubber gloves.
2) Guards - Rotating shafts and couplings must be guarded to eliminate the possibility of physical contact or entanglement of clothing. It should be of rigid construction and firmly secured.
3) Noise - High speed gearboxes and gearbox driven machinery may produce noise levels which are damaging to the hearing with prolonged exposure. Ear defenders should be provided for personnel in these circumstances. Reference should be made to the Department of Employment Code of Practice for reducing exposure of employed persons to noise.
4) Lifting - Where provided (on larger units) only the lifting points or eyebolts must be used for lifting operations (see maintenance manual or general arrangement drawing for lifting point positions). Failure to use the lifting points provided may result in personal injury and/or damage to the product or surrounding equipment. Keep clear of raised equipment.
5) Lubricants and Lubrication
   (a) Prolonged contact with lubricants can be detrimental to the skin. The manufacturer's instruction must be followed when handling lubricants.
   (b) The lubrication status of the equipment must be checked before commissioning. Read and carry out all instructions on the lubricant plate and in the installation and maintenance literature. Heed all warning tags. Failure to do so could result in mechanical damage and in extreme cases risk of injury to personnel.
6) Electrical Equipment - Observe hazard warnings on electrical equipment and isolate power before working on the gearbox or associated equipment, in order to prevent the machinery being started.
7) Installation, Maintenance and Storage
   (a) In the event that equipment is to be held in storage, for a period exceeding 6 months, prior to installation or commissioning, we must be consulted regarding special preservation requirements. Unless otherwise agreed, equipment must be stored in a building protected from extremes of temperature and humidity to prevent deterioration.

   The rotating components (gears and shafts) must be turned a few revolutions once a month (to prevent bearings brinelling).
   (b) External gearbox components may be supplied with preservative materials applied, in the form of a "waxed" tape overwrap or wax film preservative. Gloves should be worn when removing these materials. The former can be removed manually, the latter using white spirit as a solvent.

   Preservatives applied to the internal parts of the gear units do not require removal prior to operation.
   (c) Installation must be performed in accordance with the manufacturer's instructions and be undertaken by suitably qualified personnel.
   (d) Before working on a gearbox or associated equipment, ensure that the load has been removed from the system to eliminate the possibility of any movement of the machinery and isolate power supply. Where necessary, provide mechanical means to ensure the machinery cannot move or rotate. Ensure removal of such devices after work is complete.
   (e) Ensure the proper maintenance of gearboxes in operation. Use only the correct tools and our approved spare parts for repair and maintenance. Consult the Maintenance Manual before dismantling or performing maintenance work.
8) Hot Surfaces and Lubricants
   (a) During operation, gear units may become sufficiently hot to cause skin burns. Care must be taken to avoid accidental contact.
   (b) After extended running the lubricant in gear units and lubrication systems may reach temperatures sufficient to cause burns. Allow equipment to cool before servicing or performing adjustments.
9) Selection and Design
   (a) Where gear units provide a backstop facility, ensure that back-up systems are provided if failure of the backstop device would endanger personnel or result in damage.
   (b) The driving and driven equipment must be correctly selected to ensure that the complete machinery installation will perform satisfactorily, avoiding system critical speeds, system torsional vibration, etc.
   (c) The equipment must not be operated in an environment or at speeds, powers, torques or with external loads beyond those for which it was designed.
   (d) As improvements in design are being made continually the contents of this catalogue are not to be regarded as binding in detail, and drawings and capacities are subject to alterations without notice.

The above guidance is based on the current state of knowledge and our best assessment of the potential hazards in the operation of the gear units.

Any further information or clarification required may be obtained by contacting our Application Engineers.



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The Quality Choice

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VAT Registration Number 780154731.